

**CERTIFICATE OF
 CALIBRATION**



Certificate No. ACT-1272

CERTIFICATION NUMBER	CP134-00078-840	IDENTIFICATION	DM-013A
FOR	Sample Manufacturing 3121 Medalist Drive Oshkosh, WI 54902	SERIAL NUMBER	78
TEST INSTRUMENT	Tri Roll Gage	PURCHASE ORDER #	
MAKE	Standard Tri Roll Gage	PROCEDURES FOLLOWED	DM-013A rev. 1
MODEL	12 TPI		
RANGE	1.1250-12		
CUSTOMER LOCATION	Location1 Location2	STANDARDS USED	
CONDITION RECEIVED	In Tolerance	INSTRUMENT	SERIAL NUMBER
CONDITION RETURNED	In Tolerance	STS-135	16782535.2
CALIBRATED BY	Chris Martell	STS-152	AVR-0396-6109-08 21
REVIEWED/ISSUED	D.P. 07/29/2025	STS-316	23118728
CALIBRATION LOCATION	FVM	STS-316A	
ENVIRONMENT	69.0°F, 31.0%RH, 28.92inHg		
CALIBRATION DATE	05/14/2025		
RECALIBRATION DUE	05/14/2026		
		TRACE NUMBER	NEXT CAL
		C0172-20499-690	06/30/2025
		C0347-33490-705	12/31/2025
		C0221-36873-484	08/31/2025
		C0221-46850-511	08/31/2025

CALIBRATION RESULTS

* DENOTES "OUT OF TOLERANCE"

FEATURE	NOMINAL	LOWER LIMIT	UPPER LIMIT	AS FOUND	AS LEFT	UNCERTAINTY
I	(in)	(in)	(in)	(in)	(in)	(in)
3/P	0.00000	-0.00030	0.00030	0.00000	0.00000	3.8E-5
Concentric	0.00000	0.00000	0.00030	0.00010	0.00010	3.8E-5
II	(in)	(in)	(in)	(in)	(in)	(in)
3/P	0.02778	0.02748	0.02808	0.02789	0.02789	3.8E-5
Concentric	0.00000	0.00000	0.00030	0.00011	0.00011	3.8E-5
III	(in)	(in)	(in)	(in)	(in)	(in)
3/P	0.05556	0.05526	0.05586	0.05558	0.05558	3.8E-5
Concentric	0.00000	0.00000	0.00030	0.00000	0.00000	3.8E-5

COMMENTS

Example certificate, actual results and uncertainties will be reported at the time of calibration. Nominal and limits may vary based on actual make/model.

- This certificate shall not be altered in any form or reproduced, except in full, without prior written approval from originating lab. These results relate only to the item(s) calibrated. Form Revision 10: 06/04/2024
- Total expanded measurement uncertainties expressed are based on a confidence level of 95%; coverage factor of (k=2). The statement of compliance in this certificate was issued without taking the uncertainty of measurement into consideration. The customer shall assess the results and uncertainty when determining if the results meet their needs. (This is considered "shared responsibility.") Uncertainties expressed in nominal units.
- The calibrations within the certificate/report are traceable through NIST or another National Metrology Institute to the International System of Units (SI). Calibration was completed in accordance with ISO/IEC 17025:2017, ANSI/NCSL Z540-1-1994 and ANSI/NCSL Z540.3-2006. Other standards listed upon request.