



Small Tool Instruments and Data Management

Form Measurement

Digital Scales and DRO Systems

Sensor Systems

Test Equipment

Optical Measurement

Vision Measuring Systems

FALL PROMO 2025

PRECISION TOOLS & INSTRUMENTS

Effective October 1 through December 23

FALL PROMO 2025



NEW Products **NEW FEATURED**
PRODUCTS



Dear Valued Customers,

I want to thank you for your continued support of the Mitutoyo product and our team members in operations around the world. This has been a busy and interesting year for all of us at Mitutoyo America. We have worked closely with our factory and development staff to continue to expand our product lineup and overall capability with new products and enhancements to some tools that have been a part of our brand for many years.

In addition, in the United States we have continued to expand programs to provide support and resources to you, your team and the supply chain we all depend on. One example of these programs is our educational content that will help you support new employees or skill development for existing staff when new challenges are faced. You will find access to these programs from our main website (Mitutoyo.com). Look under the "Services" tab and then click on "Training & Education." While on the website, you may also look up our calibration and repair programs. You may be surprised to also find new services offered such as contract inspection and contract part programming. I hope that you explore these programs and reach out to one of the Mitutoyo Sales Representatives or valued distributor partners for more information.

The 2025 Mitutoyo Fall Promotion discounts on the most commonly used tools and instruments you will find in shops all around the country. We hope this promotion will support your year-end and future needs with valuable packages and discounts.

Once again, I thank you for your continued support of Mitutoyo-made measuring solutions.

Sincerely,

Matt Dye
President, Mitutoyo America Corporation

Matthew B. Dye



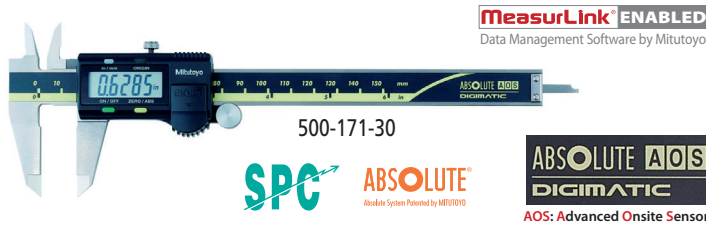
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NEW Products	MDE QuantuMike..... 5
	The new MDE QuantuMike delivers faster measurements - up to 4x faster than standard micrometers - with exceptional accuracy ($\pm 1 \mu\text{m}$ permissible error), an IP65 protection rating, and a user-friendly design with enhanced display.
NEW Products	ID-C/ID-F Digimatic Indicators..... 10
	These new Digimatic Indicators have higher resolutions down to 20µinch/0.5 µm, a built-in calibration date warning and analog bar on the larger LCD display, and new S1 Digimatic output capabilities.
NEW Products	Dial Test Indicators..... 13
	Mitutoyo test indicators provide enhanced durability, sensitivity, usability, readability, and most importantly, incredible accuracy. Mitutoyo offers a range of different types of test indicators along with accessories and sets for any application and industry.
NEW Products	Profile Projectors..... 20
	Mitutoyo profile projectors provide some of the most accurate and clear images on the market. Easily capture accurate measurements without blurring, distortion or complex calculations using our modular 2D digital readouts.
NEW Products	SurfTest SJ-220..... 24
	Highly versatile surface roughness instruments, including portable models, are full of features and capabilities. Mitutoyo surface roughness testers deliver precise and accurate measurements.
NEW Products	LH-600F Linear Height Gages..... 26
	The Mitutoyo LH-600F Linear Height Gage is the latest model in the Mitutoyo Linear Height Gage line with several new features like an adjustable and rotatable display, intuitive touchscreen interface, and added output options for even easier, highly accurate 1D and 2D dimensional measurements.

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Digimatic Calipers

- AOS Electromagnetic inductive sensor improves environmental resistance against dirt, water and oil.
- A battery life of approximately 3.5 years has been achieved under normal use through the adoption of the Mitutoyo ABSOLUTE scale.
- The slider configuration features an ergonomic, thumb-friendly shape.
- Step-measurement capable.
- The data output function allows integration into Statistical Process Control and measurement systems.
- Display character height: 9mm.
- AOS applies to 4", 6" and 8" models.
- Resolution: .0005"/0.01mm.



Order No.	Range	Remarks	List	Promo
No SPC Output Style				
500-195-30	0-4"/0-100mm	.075" Round Depth Bar	\$187.00	\$177.65
500-196-30	0-6"/0-150mm		\$202.00	\$191.90
500-197-30	0-8"/0-200mm		\$292.00	\$277.40
500-193-30	0-12"/0-300mm		\$585.00	\$555.75
With SPC Output Style				
500-170-30	0-4"/0-100mm	.075" Round Depth Bar	\$223.00	\$211.85
500-171-30	0-6"/0-150mm		\$237.00	\$225.15
500-172-30	0-8"/0-200mm		\$312.00	\$296.40
500-173-30	0-12"/0-300mm		\$683.00	\$648.85
500-505-10	0-18"/0-450mm	Without Thumb Roller	\$1,060.00	\$1,007.00
500-506-10	0-24"/0-600mm	Without Thumb Roller	\$1,170.00	\$1,111.50
500-507-10	0-40"/0-1000mm	Without Thumb Roller	\$2,260.00	\$2,147.00

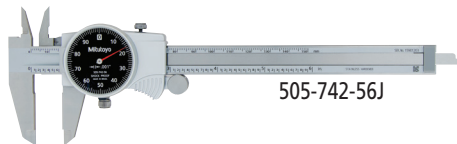
fit U-WAVE-Fit compatible

SPC cable with data switch – 1m: 959149 2m: 959150

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

Dial Caliper

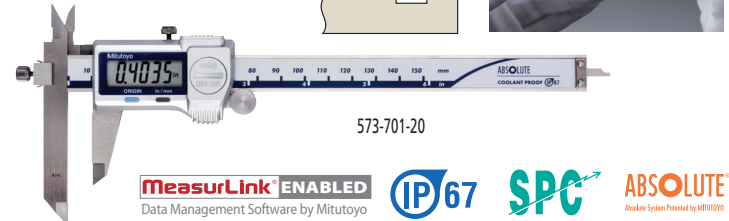
- Smooth sliding with high shock protection.
- Lock screw for dial bezel and for holding the sliding jaw position.
- Can measure OD, ID, depth and steps.
- Models available with carbide-tipped OD and ID jaws.



Order No.	Range	Remarks	List	Promo
505-742J	0-6" .100"/rev		\$164.00	\$155.80
505-738	0-6" .100"/rev	Carbide-tipped jaws	\$294.00	\$279.30
505-740J	0-6" .200"/rev		\$150.00	\$142.50
505-743J	0-8" .100"/rev		\$239.00	\$227.05
505-746	0-12" .100"/rev		\$364.00	\$345.80
505-749	0-12" .200"/rev		\$340.00	\$323.00
505-742-56J	0-6" .100"/rev	Black Dial Face	\$164.00	\$155.80

Offset Caliper

- Main scale jaw can slide up and down to facilitate measurement of stepped sections. (Hard-to-reach dimensions such as A, B, C can be accurately measured).
- With depth bar.
- With SPC data output.



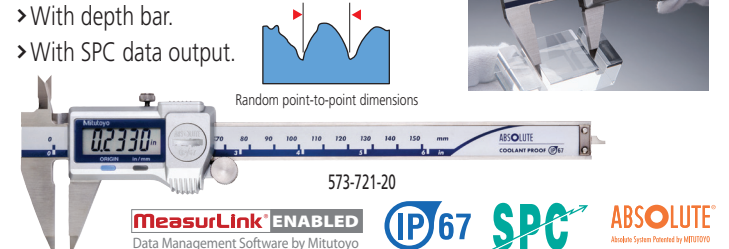
Order No.	Range	Accuracy	Resolution	List	Promo
573-701-20	0-6" / 0-150mm	±.001"	.0005" / 0.01mm	\$603.00	\$572.85
573-702-20	0-8" / 0-200mm	±.001"	.0005" / 0.01mm	\$691.00	\$656.45
573-704-20	0-12" / 0-300mm	±.0015"	.0005" / 0.01mm	\$925.00	\$878.75

fit U-WAVE-Fit compatible

SPC cable with data switch – 1m: 05CZA624 2m: 05CZA625

Point Caliper

- Narrow tip jaws fit into very small grooves and tracks, making many previously difficult outside measurements easier to achieve.
- With depth bar.
- With SPC data output.



Order No.	Range	Accuracy	Resolution	List	Promo
573-721-20	0-6" / 0-150mm	±.001"	.0005" / 0.01mm	\$527.00	\$500.65
573-725-20*	0-6" / 0-150mm	±.001"	.0005" / 0.01mm	\$656.00	\$623.20

* Extended tips fit U-WAVE-Fit compatible

SPC cable with data switch – 1m: 05CZA624 2m: 05CZA625

Low-force Caliper

- Due to the low measuring force, these calipers are ideal for elastic or resilient workpieces such as plastic parts and rubber parts that standard calipers can't measure consistently.
- With SPC data output.



Order No.	Range	Accuracy	Resolution	List	Promo
573-291-30	0-7" / 0-180mm	±.002"	.0005" / 0.01mm	\$1,060.00	\$1,007.00

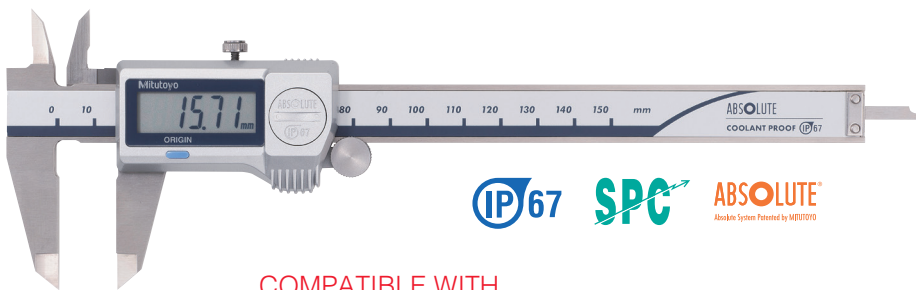
Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

fit U-WAVE-Fit compatible

www.mitutoyo.com

Coolant-Proof Calipers

- Sealed housing is IP67 rated, meaning it's resistant to the coolants, dirt, grit and chips found in many manufacturing environments.
- Easy to use - no need to wipe or clean the scale.
- .0005"/0.01mm resolution with $\pm 0.001"$ accuracy.
- Automatic power On/Off.
- Certificate of Inspection provided.



IP67

SPC

ABSOLUTE
Absolute System Powered by MITUTOYO

COMPATIBLE WITH
U-WAVE^{fit}

MeasurLink^{ENABLED}
Data Management Software by Mitutoyo

Order No.	Range	List	Promo
Non-Output Style			
500-752-20	0-6"/0-150mm	\$271.00	\$257.45
500-753-20	0-8"/0-200mm	\$363.00	\$344.85
500-754-20	0-12"/0-300mm	\$628.00	\$596.60
SPC Output Style			
fit 500-762-20	0-6"/0-150mm	\$321.00	\$304.95
fit 500-763-20	0-8"/0-200mm	\$405.00	\$384.75
fit 500-764-20	0-12"/0-300mm	\$697.00	\$662.15

* $\pm 0.0015"$ accuracy **fit** U-WAVE Fit compatible

SPC cable - 1m: 05CZA624 2m: 05CZA625



COOLANT PROOF™ IP67

COOLANT PROOF is the universal term of Mitutoyo Digimatic Small Tool Instruments that are free from measurement error and physical deterioration due to routine exposure to water, cutting oil or coolant. This high performance is achieved by using encoders that are inherently immune to contamination, where exposure is inevitable, combined with comprehensive sealing techniques and extremely oil-resistant materials to guarantee a long working life under normal operating conditions.

Digimatic Carbon Fiber Caliper



552-314-10

IP66

SPC

ABSOLUTE
Absolute System Powered by MITUTOYO

MeasurLink^{ENABLED}
Data Management Software by Mitutoyo

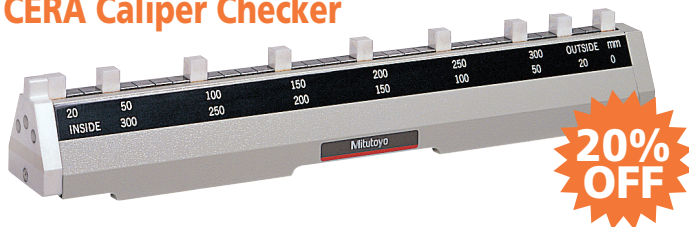
Order No.	Range	Accuracy	Resolution	List	Promo
552-312-10	0(.5")-18"	$\pm 0.002"$.0005"/0.01mm	\$1,220.00	\$1,159.00
552-313-10	0(.5")-24"	$\pm 0.002"$.0005"/0.01mm	\$1,380.00	\$1,311.00
552-314-10	0(1")-40"	$\pm 0.002"$.0005"/0.01mm	\$2,460.00	\$2,337.00
552-315-10	0(1")-60"	$\pm 0.004"$.0005"/0.01mm	\$2,940.00	\$2,793.00
552-316-10	0(1")-80"	$\pm 0.005"$.0005"/0.01mm	\$4,600.00	\$4,370.00

SPC cable - 1m: 05CZA624 2m: 05CZA625

- Lightweight Digimatic Calipers that employ CFRP (Carbon Fiber Reinforced Plastics) in the beam and jaws.
- Highly durable and easy to handle.
- Direct readout of ID measurements from the LCD. (Offset value can be set easily by pressing the Offset key.)
- Preset function for setting a desired starting point.
- With SPC data output.
- Special models available with ceramic jaws which are suitable for measuring abrasive and magnetic products.
- Can be used in workshop conditions exposed to coolant, water, dust or oil.
- Incorporates ABSOLUTE measurement system.
- Automatic power On/Off.



CERA Caliper Checker



20% OFF

Order No.	Range	Remarks (length to check)	List	Promo
515-565	0 - 12"	Outside measurement: 1", 2", 4", 6", 8", 10", 12" Inside measurement: 1", 2", 4", 6", 8", 10", 12"	\$5,700.00	\$4,560.00

CERA Caliper Checker

- Permanently wrung, high grade CERA gage blocks in a protective metal casing.
- Stands perpendicular for height gage inspection.

* Also includes same features as CERA Gage Blocks

CERA (Zirconia Ceramic) Gage Blocks*

- Extremely high wear resistance, 3x better than carbide.
- Corrosion proof - no oil needed.
- Closest expansion coefficient to steel.
- Anti-magnetic - keeps away steel dust.
- High wringing force due to high density.
- Crack and burr resistant.
- Low thermal conductivity - excellent dimensional stability under brief temperature changes (from handling, etc.).

Prices effective October 1 through December 23, 2025

QuantuMike

High-speed, high-accuracy micrometer measures 4x faster vs standard micrometers



DIGIMATIC S1 IP65



**4x Faster
1μm Accuracy**

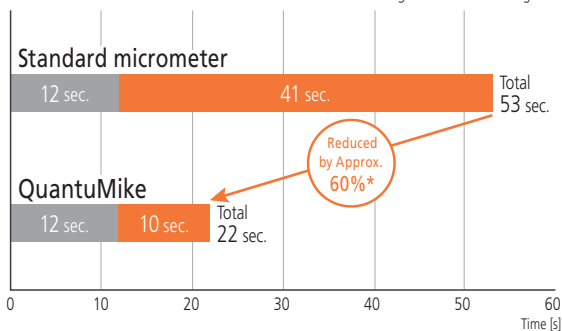
New Features

- > Go/No-go icons: at-a-glance verification
- > Calibration date alerts: warning and due date alerts
- > Approach Speed Warning: reduce over-torquing
- > Calculation: auto-calculate corrections and more
- > S1 Digimatic output — send measurement to Excel or easily program features with software (ITPak 3.0 or MeasurLink®)
- > Auto power On/Off. Key customization

Continued Great Features

- > 4x faster spindle speed
- > Preset, Zero, Hold, Function Lock, Error display
- > 1-pc Ratchet Thimble + Speeder
- > Resolution: .00005" / 0.001mm
- > Accuracy: +/- .00005" / 0.001mm

Comparison of time needed to measure a 6-stepped workpiece (with one hand)



Order No.	Description	List	Promo
293-180-40	QUANTUMIKE MICROMETER, DIGIMATIC, 0-1", IP65, .00005", W/SPC	\$358.00	\$340.10
293-181-40	QUANTUMIKE MICROMETER, DIGIMATIC, 1-2", IP65, .00005", W/SPC	\$409.00	\$388.55
293-182-40	QUANTUMIKE MICROMETER, DIGIMATIC, 2-3", IP65, .00005", W/SPC	\$487.00	\$462.65
293-183-40	QUANTUMIKE MICROMETER, DIGIMATIC, 3-4", IP65, .00005", W/SPC	\$525.00	\$498.75

GO/NG icons

Displays tolerance judgment mark

Tolerance judgment function: ON



Auto-calculate

Calculates and displays correction value

Calculation function: ON

Correction value can be read directly



Customized key setting allows the user to easily switch between measurement values and calculation results with the press of a button.

Calibration alerts

Forewarning

Calendar icon flashes



Due date

Entire display flashes



New Digimatic S1 Output. S1 is the new Mitutoyo bidirectional output format that enables reading and writing information to the gages such as sending data, sending a zero command, calibration date warnings, and the ability to poll the serial number for smoother measurement operation. Communication supported by new Input Tools.

Order No.	Description	List
06AGQ001A	USB INPUT TOOL DIRECT	\$226.00



Excel®

Send data directly into existing forms

ITPak 3.0 Freeware

Read/Write Data and set Parameters

MeasurLink® 10.4 (see page 29)

Data Management & SPC Software



SCAN ME

Quickmikes

The updated Quickmike series still boasts the super-fast spindle feed rate that's **20x faster** than standard micrometers.

- › IP65 protection – can be used around cutting fluids.
- › MIN Hold – the minimum measurement can be held on the display for more repeatable and accurate measurements.
- › Larger LCD – 33% larger, 10mm character height.
- › Function lock – prevents accidental changes.
- › 5 year battery life – more operating time, less downtime looking for and replacing batteries.
- › Non-rotating spindle.



MeasurLink ENABLED
Data Management Software by Mitutoyo

ABSOLUTE™ **SPC**
COOLANT PROOF™ IP65

Order No.	Range	Resolution	Accuracy	Flatness	Parallelism	List	Promo
293-676-20	0 - 1.2"	.00005"/0.001mm	±0.0001"	0.000012"	0.00008"	\$770.00	\$731.50
293-677-20	1 - 2.2"	.00005"/0.001mm	±0.0001"	0.000012"	0.00008"	\$840.00	\$798.00

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

SPC cable with data switch – 1m: 05CZA662 2m: 05CZA663



MDC-Lite Micrometer

- › Provided only with zero set and in/mm (inch/metric models only) keys.
- › A ratchet stop or friction thimble for a constant measuring force.
- › Measurement readout with large characters on the LCD.
- › No spindle clamp. No data output.

Order No.	Range	Resolution	Remarks	List	Promo
293-831-30	0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	Ratchet Stop	\$196.00	\$186.20
293-832-30	0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	Friction Thimble	\$208.00	\$197.60

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32



Digimatic Micrometer

- › New electromagnetic ABSOLUTE sensor - Improved resistance to environmental conditions such as dirt, oil and water, which can cause false readings.
- › New ratchet thimble on select models improves one-hand operability.
- › New anti-slip finish for improved grip while taking measurements.
- › Long battery life – 2.4 years under normal operation.
- › Fully compatible with existing Mitutoyo Digimatic peripherals (SPC Cables, U-WAVE wireless transmitters, DP1-VA, etc.) – SPC output-enabled IP65 models.
- › Function-lock system prevents inadvertent setting changes.
- › Certificate of Inspection provided.



SPC
COOLANT PROOF™

Order No.	Range	Resolution	Remarks	List	Promo
fit 293-330-30*	0-1"/0-25.4mm	.00005"/0.001mm	Ratchet Stop	\$311.00	\$295.45
293-340-30	0-1"/0-25.4mm	.00005"/0.001mm	Ratchet Stop	\$286.00	\$271.70
293-344-30	0-1"/0-25.4mm	.00005"/0.001mm	Ratchet Thimble	\$286.00	\$271.70
293-348-30	0-1"/0-25.4mm	.00005"/0.001mm	Friction Thimble	\$286.00	\$271.70
293-349-30	0-1"/0-25.4mm	.0001"/0.001mm	Ratchet Thimble, Tenths Reading	\$286.00	\$271.70
fit 293-331-30*	1-2"/25.4-50.8mm	.00005"/0.001mm	Ratchet Stop w/Standard	\$366.00	\$347.70
293-341-30	1-2"/25.4-50.8mm	.00005"/0.001mm	Ratchet Stop w/Standard	\$315.00	\$299.25
293-345-30	1-2"/25.4-50.8mm	.00005"/0.001mm	Ratchet Thimble w/Standard	\$315.00	\$299.25
fit 293-334-30*	0-1"/0-25.4mm	.00005"/0.001mm	Ratchet Thimble	\$334.00	\$317.30
fit 293-335-30*	0-1"/0-25.4mm	.00005"/0.001mm	Friction Thimble	\$311.00	\$295.45

*with SPC Output

fit U-WAVE Fit compatible

SPC cable with data switch – 1m: 05CZA662 2m: 05CZA663

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

Prices effective October 1 through December 23, 2025

MeasurLink ENABLED
Data Management Software by Mitutoyo



Purchase the world's first 5μinch /0.1μm resolution micrometer and receive a USB input tool and cable (nearly \$400 in value)

Using precision digital measuring tools together with a USB input tool improves both measurement results and data reliability. The high-accuracy MDH with 5 millionths resolution can output in its entirety in both inch and metric. Resulting data can input directly to Excel®, MeasurLink® or other SPC programs.

➤ Range: 0-1", Resolution: .000005", Accuracy: +/- .000020

Order No.	Description	List
PROMO029A	Package: MDH Mic, SPC Cable, USB Input Tool	\$2,110.00
293-130-10	MDH Micrometer with high accuracy, high resolution output	\$2,110.00
05CZA662	SPC CONNECTING CABLE (1M)	\$144.00
264-020	USB INPUT TOOL	\$249.00



MeasurLink® ENABLED
Data Management Software by Mitutoyo

ABSOLUTE Digimatic Height Gages

Popular Mitutoyo single-beam height gages have been redesigned to be even easier to use with larger displays, various hardware accessories, and multiple data options such as wired and wireless output, data loggers and more.

Features:

- Durable Build - Iron detector and base, steel beam and holder.
- Easy to use slider feed wheel.
- Multiple data equipment options.
- Other improvements: twist-off battery cap, 20% larger LCD, handy Data button.



Shown with optional Test Indicator and mounting hardware (see page 9).



Shown with optional U-Wave Bluetooth® transmitter (see page 28 and connector 02AZD790F)



MeasurLink® ENABLED
Data Management Software by Mitutoyo

SPC

Order No.	Range	Resolution	Functions	Drive Method	Data Output	Max. response speed	Battery Life	List	Promo
570-412	0"-12"/0mm-300mm	0.0005" / 0/01mm	On/Off, Origin, Zero/ABS, Hold/Data, inch/mm conversion"	Slider-feed Wheel (manual)	Digimatic d1	Unlimited	Approx. 5 Years Under Normal Use	\$946.00	\$898.70
570-413	0"-18"/0mm-450mm							\$1,270.00	\$1,206.50
570-414	0"-24"/0mm-600mm							\$1,470.00	\$1,396.50

Soft Case Tool Kits

Durable Protective Cases

New protective cases for your tools offer a modern alternative to our wooden cases. Versions include mechanical, standard Digimatic, or QuantuMike-based sets. QuantuMikes are just as accurate as standard Digimatic micrometers, but up to 4x faster.

Empty cases are also available as a new home for your existing tools!



64PKA288A



RUGGED, IMPACT-RESISTANT BUILD

CASE MOULDS FOR DIGIMATIC AND MECHANICAL TOOLS

LONG-LIFE ZIPPERS AND STAIN-RESISTANT COVER

2X MAGNET-BACKED SLOTS FOR HOLDING STEEL RULES, SPANNERS, THUMB DRIVES AND MORE





64PKA283

Soft Case Tool Kit Components for 64PKA283

Order No.	Description
103-135	MIC, OUTSIDE, 0-1", 0.0001", FRICTION THIMBLE
182-204	STEEL RULE 6" 3R FLEXIBLE
505-742J	DIAL CALIPER, 6", .1"/REV
64PMT183	CASE FOR MECHANICAL TOOL KIT



64PKA284

Soft Case Tool Kit Components for 64PKA284

Order No.	Description
103-177	MIC, OUTSIDE, 0-1", 0.001", RATCHET STOP
182-102	STEEL RULE 6" 16R RIGID
505-740J	DIAL CALIPER, 6", .2"/REV
64PMT183	CASE FOR MECHANICAL TOOL KIT



64PKA285

Soft Case Tool Kit Components for 64PKA285

Order No.	Description
293-340-30	1" RATCHET STOP MICROMETER (NO SPC)
500-196-30	DIGIMATIC CALIPER, 6"/150MM, NO OUTPUT
64PMT182	CASE FOR DIGIMATIC TOOL KIT



64PKA286

Soft Case Tool Kit Components for 64PKA286

Order No.	Description
293-348-30	1" FRICTION THIMBLE MICROMETER (NO SPC)
500-196-30	DIGIMATIC CALIPER, 6"/150MM, NO OUTPUT
64PMT182	CASE FOR DIGIMATIC TOOL KIT



64PKA288A

Soft Case Tool Kit Components for 64PKA288A

Order No.	Description
293-180-40	QUANTUMIKE MICROMETER, DIGIMATIC, 0-1", IP65, .00005", W/ SPC
500-171-30	DIGIMATIC CALIPER, 6"/150MM, W/ OUTPUT
64PMT182	CASE FOR DIGIMATIC TOOL KIT

Soft Case Tool Packages

Order No.	Description	List	Promo
64PKA283	TOOL PKG, MECHANICAL, INCH, W/ 6" DIAL CALIPER, 1" OUTSIDE MIC, 6" STEEL RULE, CASE	\$404.00	\$383.80
64PKA284	TOOL PKG, MECHANICAL, INCH, W/ 6" DIAL CALIPER, 1" MIC, 6" STEEL RULE, CASE	\$349.00	\$331.55
64PKA285	TOOL PKG, DIGIMATIC, INCH, W/ 1" MIC (RATCHET STOP TYPE), 6" CALIPER, CASE	\$515.00	\$489.25
64PKA286	TOOL PKG, DIGIMATIC, INCH, W/ 1" MIC (FRICTION THIMBLE TYPE), 6" CALIPER, CASE	\$515.00	\$489.25
64PKA288A	TOOL PKG, DIGIMATIC, INCH, W/1" QUANTUMIKE, 6" CALIPER, CASE, WITH OUTPUT	\$583.00	\$553.85

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

Protective Case Only

Order No.	Description	List	Promo
64PMT182	CASE FOR DIGIMATIC TOOL KIT	\$77.55	\$73.67
64PMT183	CASE FOR MECHANICAL TOOL KIT	\$80.12	\$76.11

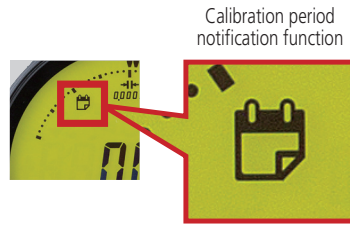


SCAN ME

ID-C / ID-F Digimatic Indicators

High-performance ABS Digimatic Indicators

- > 20 pinch/0.5 μ m resolution.
- > Large screen and analog bar.
- > Calibration period notification function. The LCD displays an icon to notify the user when the set calibration time approaches. This facilitates the proper precision management of ID-C/ID-F.
- > Simple Calculation Function.



Calibration period notification function

- > New Digimatic S1 Output*. S1 is the new Mitutoyo bidirectional output format that enables reading and writing information to the gages such as sending a zero command, TIR reset, calibration date warnings, and the ability to poll the serial number for smoother measurement operation. Communication is supported by the new Input Tool and SPC cable, see table below.

Order No.	Description	List
06AGL011	SPC DIGIMATIC Cable, TYPE S1 (1M)	\$117.00
264-020	USB INPUT TOOL	\$249.00

* SPC Cable and Input Tool are both required



Excel®
Send data directly into existing forms

ITPak 3.0 Freeware
Read/Write Data and set Parameters

MeasurLink® 10.4 (see page 29)
Data Management & SPC Software



0.5" ID-F MODEL
NOW AVAILABLE



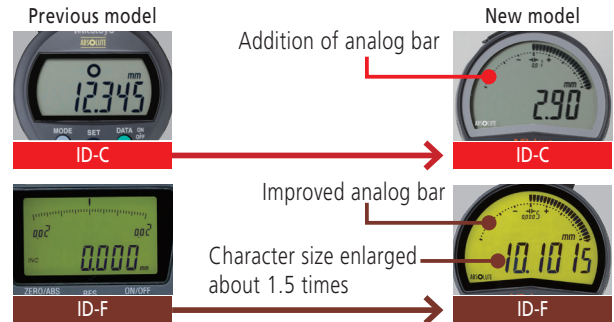
ID-C Series



ID-F Series

Large screen and analog bar

The units have large screens that can display various information in an easy-to-read manner. They also have an analog bar, convenient for observing subtle movements such as the approach to tolerance.



ID-C Series - Battery Operated

Order No.		Range	Resolution	Maximum Permissible Error			Measuring for MPL (N)	Interface	Net mass (g)		List	Promo
With Lug	Flat Back			MPE _E	Hysteresis MPE _H	Repeatability MPE _R			With Lug	Flat Back		
543-702	543-702B	0.5" / 12.7mm	0.00002" / 0.00005" / 0.0001" / 0.0005" / 0.0005mm / 0.001mm / 0.01mm	± 0.00012" / 0.002mm	0.00008" / 0.002mm	0.00008" / 0.002mm	1.5 or less	d1/d2/S1	195	165	\$551.00	\$523.45
543-707	543-707B	0.5" / 12.7mm					0.4 to 0.7	d1/d2/S1	190	160	\$861.00	\$817.95
-	543-722B	1" / 25.4mm					1.8 or less	d1/d2/S1	-	195	\$710.00	\$674.50
-	543-732B	2" / 50.8mm		± 0.0002" / 0.005mm			2.3 or less	d1/d2/S1	-	260	\$924.00	\$877.80
543-712	543-712B	0.5" / 12.7mm	0.0005" / 0.01mm	± 0.001" / 0.02mm	0.001" / 0.02mm	0.0005" / 0.01mm	0.9 or less	d1/S1	190	160	\$403.00	\$382.85
543-717	543-717B	0.5" / 12.7mm					0.2 to 0.5	d1/S1	185	155	\$646.00	\$613.70
-	543-727B	1" / 25.4mm					1.8 or less	d1/S1	-	190	\$591.00	\$561.45
-	543-737B	2" / 50.8mm		± 0.0015" / 0.04mm			2.3 or less	d1/S1	-	245	\$774.00	\$735.30

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

ID-F Series - AC Powered - Green/Red Backlit Display

Order No.		Range	Resolution	Maximum Permissible Error			Measuring for MPL (N)	Interface	List	Promo
With Lug	Flat Back			MPE _E	Hysteresis MPE _H	Repeatability MPE _a				
543-856-A	543-856B-A	0.5" / 12.7mm	0.005mm / 0.001mm / 0.01 mm / 0.00002" / .00005" / 0.0001" / 0.0005"/ 0.001" (selectable)	± 0.0001" / 0.0025mm	0.00008" / 0.002mm	0.00008" / 0.002mm	1.5 or less	d1/d2/S1	\$743.00	\$705.85
-	543-852A	1" / 25.4mm					1.8 or less	d1/d2/S1	\$866.00	\$822.70
-	543-854A	2" / 50.8mm		± 0.00016" / 0.004mm			2.3 or less	d1/d2/S1	\$983.00	\$933.85
-	543-858A			± 0.00012" / 0.003mm			2.3 or less	d1/d2/S1	\$1000.00	\$950.00

Digimatic Indicator ID-H

Remote Programming Capable

➤ This digital indicator offers excellent accuracy and functionality with an easy-to-read display. Take advantage of its high accuracy, backed up by 0.5µm / .00002" resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the analog bar display.

➤ With RS-232C input/output

➤ The maximum, minimum or runout value can be displayed during measurement.

➤ Go/No-go judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.

Stem dia. 3/8" #4-48 UNF Thread

Order No.	Resolution	Range	Model	Accuracy	List	Promo
543-562A	.00002", .00005", .0001", 0.0005mm, 0.001mm	1.2" / 30.4mm	ID-H530E	0.0015mm	\$1,140.00	\$1,083.00
543-564A		2.4" / 60.9mm	ID-H560E	0.0025mm	\$1,360.00	\$1,292.00

SPC cable – 1m: 936937 2m: 965014

SPC

MeasurLink[®] ENABLED
Data Management Software by Mitutoyo

21EZA099
Remote controller
(optional)



ABSOLUTE Digimatic Indicator ID-S

➤ Employing the ABSOLUTE linear encoder, the ID-S always displays the spindle ABSOLUTE Position from the origin at power-on. Also, unlimited response speed eliminates overspeed errors.

➤ Dust/water protection level: IP42 (IP53: 543-796B-10).

➤ SPC data output

SPC

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Data Management Software by Mitutoyo

543-783B-10



Order No.	Resolution	Range	Accuracy	Measuring force	Remarks	List	Promo
Stem dia. 3/8", #4-48 UNF Thread							
543-792-10	.00005"/0.001mm	.5" / 12.7mm	±.0001"	1.5N or less	w/ lug back	\$354.00	\$336.30
543-796-10	.00005"/0.001mm	.5" / 12.7mm	±.0001"	2.5N or less	w/ lug-back	\$392.00	\$372.40
543-793-10	.0001"/0.001mm	.5" / 12.7mm	±.0001"	1.5N or less	w/ lug back	\$354.00	\$336.30
543-783-10	.0005"/0.01mm	.5" / 12.7mm	±.0010"	1.5N or less	w/ lug-back	\$230.00	\$218.50
543-792B-10	.00005"/0.001mm	.5" / 12.7mm	±.0001"	1.5N or less	w/ flat back	\$354.00	\$336.30
543-796B-10	.00005"/0.001mm	.5" / 12.7mm	±.0001"	2.5N or less	w/ flat-back	\$392.00	\$372.40
543-793B-10	.00005"/0.001mm	.5" / 12.7mm	±.0001"	1.5N or less	w/ flat back	\$354.00	\$336.30
543-783B-10	.0005"/0.01mm	.5" / 12.7mm	±.0010"	1.5N or less	w/ flat-back	\$230.00	\$218.50

Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

ABSOLUTE Digimatic Indicator ID-U

➤ Economical, Slim digital indicator.

➤ Large LCD and simple key operation.

➤ Ideal for installation into measuring devices because of its compact design and long battery life.

➤ Employing the ABSOLUTE linear encoder, the ID-U always displays the spindle ABSOLUTE position from the origin at power-on. Also, unlimited response speed eliminates overspeed errors.

➤ Long stem for mounting.

Order No.	Resolution	Range	Model	Accuracy	Measuring force	List	Promo
575-123	.0005"/0.01mm	1" / 25.4mm	ID-U1025E	.0008"	1.8N or less	\$253.00	\$240.35

SPC cable – 1m: 905338 2m: 905409



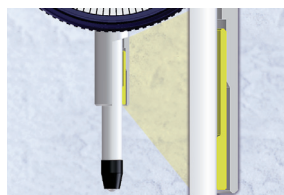
SPC

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Data Management Software by Mitutoyo

Series Two Dial Indicators

- › Improved impact- and oil-resistant materials are employed in the bezel. The improved shape of the crystal face helps with easier measurement readings.
- › High-strength, heat-treated stainless steel spindles for longevity.
- › Scratch- and chemical-resistant hard-coated crystals.
- › Increased rigidity in the bearing plate for reducing the retracing error (20%), and 4-screw mounting for greater impact resistance.
- › Inspection certificate included.
- › No through screw-holes on the frame for high oil- and dust-resistance. The bezel clamp (optional) can be attached either to the right or left side.



Revolutionary stem-bushing design for trouble-free stem clamping (longer clamping range; maximum tightening torque at the clamping point with M5 screw: 150N•cm).



Order No.	Graduation	Range	Range/Rev	Type	Dial Reading	Accuracy First 2.5 Rev/Overall	Force	List	Promo
2358A-10*	.0001"	.5"	.01"	w/lug	0-10	.0001 / .0008	2.0N or less	\$286.00	\$271.70
2803A-10*	.0001"	.025"	.01"	w/lug	0-5-0	.0001 / .0001	2.5N or less	\$208.00	\$197.60
2416A-10*	.001"	1"	.1"	w/lug	0-100	.001 / .002	1.8N or less	\$183.00	\$173.85
2424A-19*	.001"	2"	1"	w/lug	0-100	.001 / .003	2.5N or less	\$315.00	\$299.25
2776A	.0005"	1"	.05"	w/lug	0-50	.0005 / .002	2.5N or less	\$184.00	\$174.80

*Jeweled bearing model

Bore Gages

- › Carbide-tipped contact points for durability.
- › The dial indicator is fully protected by a rugged cover.
- › Optional extension rods can be attached for measuring deep holes.
- › The grip minimizes the variation of measurements by reducing heat transfer from the operator's hand.



Order No.	Range	Graduation	Anvils	Spacers	List	Promo
With Indicator						
511-751-20	.7 - 1.4"	.0001" (2923B-10)	9	2	\$535.00	\$508.25
511-752-20	1.4 - 2.5"		6	4	\$520.00	\$494.00
511-753-20	2.0 - 6.0"		11 (2" sub anvil)	4	\$569.00	\$540.55
511-754-20	4.0 - 6.5"		13	4	\$751.00	\$713.45
511-755-20	6.5 - 10"		6	7	\$848.00	\$805.60
511-756-20	10 - 16"		5 (3" sub anvil)	7	\$1,010.00	\$959.50
Without Indicator						
511-731	.7 - 1.4"	Indicator optional Protective Cover optional (21DZA000)	9	2	\$340.00	\$323.00
511-732	1.4 - 2.5"		6	4	\$348.00	\$330.60
511-733	2.0 - 6.0"		11 (2" sub anvil)	4	\$376.00	\$357.20
511-734	4.0 - 6.5"		13	4	\$562.00	\$533.90
511-735	6.5 - 10"		6	7	\$659.00	\$626.05
511-736	10 - 16"		5 (3" sub anvil)	7	\$827.00	\$785.65



See Digimatic indicators made specifically for bore gages (page 10).

Mitutoyo

513-404-10E
Standard

- One-piece movement assembly for improved durability & impact resistance.
- Contact point length shown on dial face.
- Certificate of Inspection included.
- Shows results from both measuring directions.
- Resilient crystal with high resistance to glare, scratches and impact.



Contact point length is printed on dial face to avoid accuracy issues

Set Configuration

Full set

T set

- Contact point, .039" DIA. carbide
- Contact point, .118" DIA. carbide
- Stem, .157" DIA. (Z1CAB106)
- Swivel clamp (900322, for .157" DIA., 3/8" DIA., dovetail)
- Inc. holding bar (L: 4") (900306)

Basic set

- Contact point, .079" DIA. (Carbide)
- Indicator
- Knurled clamp ring
- Stem, .157" DIA. (Z1CAB106)
- Stem, 3/8" DIA.

Metric

Full set

Swivel clamp
900321,
for $\varnothing 4\text{mm}$, $\varnothing 8\text{mm}$, dovetail)

Metric holding bar
(L: 100mm)
900209)

Plus set

Contact point,
 $\varnothing 1\text{mm}$ carbide

Contact point,
 $\varnothing 3\text{mm}$ carbide

Stem,
 $\varnothing 4\text{mm}$
(21CAB106)

Basic set

Contact point,
 $\varnothing 2\text{mm}$
(Carbide)

Indicator

Knurled
clamp ring

Stem, $\varnothing 8\text{mm}$
(Set No. 902804)

T set

A set

C set
($\varnothing 6$ Stem)

E set

H set
($\varnothing 6$ Stem)

Calculation-Type Digimatic Indicator ID-C

- Calculation-type Digimatic Indicator features both a key lock and parameter lock.
- Fast measurement frequency up to 50 per second.
- An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- The ABSOLUTE Digimatic indicator performs internal calculations using the formula $Ax+B+Cx-1$ (assuming spindle displacement as x), while the specified coefficients A, B and C can be set with respect to the purpose of measurement or dimensions of the fixtures. This unique feature allows for reading measurements directly without searching for conversions.
- Improved parameter setting software makes it even easier to set all of the available parameters to determine and upload the proper coefficients for calculation. (optional) 21EZA313



Custom fixture shown

SPC
ABSOLUTE
MeasurLink ENABLED
Data Management Software by Mitutoyo



543-342B-10

Order No.	Resolution	Range	Accuracy	Measuring Force	List	Promo
543-342B-10	.00005"/.0001"/.0005" (0.001/0.01mm) Selectable	.5"/12.7mm	±.00010"/0.003mm	1.5N or less	\$576.00	\$547.20

Stem dia. 3/8" #4-48 UNF Thread

SPC cable – 1m: 905338 2m: 905409

Bore Gage ABSOLUTE Digimatic Indicator ID-C

- Hold automatically picks up hole diameter after a sweep.
- Bore Gage Digimatic Indicator features both a key lock and parameter lock.
- Fast measurement frequency up to 50 per second.
- Analog bar provides easy-to-read values when scanning for Max, Min and TIR values.
- Up to three sets of master values and upper/lower tolerance values can be stored.
- Go/No-go judgment
- Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle ABSOLUTE Position from the origin at power-on.
- Improved parameter setting software makes it even easier to set all of the available parameters to determine and upload the proper coefficients for calculation. (optional) 21EZA313

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Order No.	Resolution	Range	Accuracy	Measuring Force	List	Promo
543-312B-10	.00005"/.0001"/.0005" (0.001/0.01mm) Selectable	.5"/12.7mm	±.00010"/0.003mm	1.5N or less	\$576.00	\$547.20

Installed on optional bore gage probe (page 12)

SPC cable – 1m: 905338 2m: 905409



543-312B-10

SPC
ABSOLUTE

Peak Hold ABSOLUTE Digimatic Indicator ID-C

With Max./Min. Value Holding Function

- Peak Hold Digimatic Indicator features both a Key Lock and Parameter Lock.
- An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- Go/No-go judgment
- The maximum, minimum or runout value can be displayed during measurement.
- Fast measurement frequency up to 50 per second.
- Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle ABSOLUTE Position from the origin at power-on.
- Improved parameter setting software makes it even easier to set all of the available parameters and then determine and upload the proper coefficients for calculation. (optional) 21EZA313

Order No.	Resolution	Range	Accuracy	Remarks	List	Promo
Stem dia. 3/8", #4-48 UNF Thread						
543-302-10	.00005"/.0001"/.0005" 0.001/0.01mm	.5"/12.7mm	±.00010"/0.003mm	w/lug	\$576.00	\$547.20
543-302B-10	Selectable	.5"/12.7mm	±.00010"/0.003mm	Flat-back	\$576.00	\$547.20

SPC cable – 1m: 905338 2m: 905409

SPC
ABSOLUTE

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Data Management Software by Mitutoyo



543-302B-10

Borematic

Quick, spring-loaded lever action/movement

- Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.
- Digital display with quick-action lever operation enables quick and easy measurement.
- Built-in ABSOLUTE System eliminates the need to set the origin point every time the unit is turned on. The system is immune to over-speed errors, thus increasing the reliability of measurement.
- The Digimatic Borematic is compatible with statistical process control systems and measurement support systems.
- Built-in tolerance judgment function allows Go/No-go judgment based on user-defined upper and lower limit settings.

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ABSOLUTE

SPC

Individual Gages: includes one digital display unit and one interchangeable measuring head (plus adapter if required)

Order No.	Size Range	Accuracy	Extension Rod	List	Promo
568-461	0.275" - 0.350"	±5μm ±0.00025 in	100mm (952322)	\$1,830.00	\$1,738.50
568-462	0.350" - 0.425"			\$1,830.00	\$1,738.50
568-463	0.425" - 0.500"			\$1,830.00	\$1,738.50
568-464	0.50" - 0.65"	±5μm ±0.00025 in	150mm (952621)	\$1,870.00	\$1,776.50
568-465	0.65" - 0.80"			\$1,870.00	\$1,776.50
568-466	0.8" - 1.0"	±6μm ±0.0003 in	150mm (952622)	\$1,870.00	\$1,776.50
568-467	1.0" - 1.2"			\$1,940.00	\$1,843.00
568-468	1.2" - 1.6"			\$2,130.00	\$2,023.50
568-469	1.6" - 2.0"			\$2,130.00	\$2,023.50
568-470	2.0" - 2.5"		150mm (952623)	\$2,090.00	\$1,985.50
568-471	2.5" - 3.0"			\$2,170.00	\$2,061.50
568-472	3.0" - 3.5"			\$2,200.00	\$2,090.00
568-473	3.5" - 4.0"			\$2,200.00	\$2,090.00
568-474	4.0" - 4.5"			\$2,310.00	\$2,194.50
568-475	4.5" - 5.0"			\$2,440.00	\$2,318.00

Complete Unit Gage Sets: includes several individual gages to cover the overall size range of the set

Order No.	Overall Range	Range of Individual Gages	Setting Rings	List	Promo
568-965	0.275" - 0.5"	0.275-0.35", 0.35-0.425", 0.425-0.5"	0.35" DIA., 0.425" DIA.	\$6,330.00	\$6,013.50
568-966	0.5" - 1"	0.5-0.65", 0.65-0.8", 0.8-1"	0.65" DIA., 0.8" DIA.	\$6,590.00	\$6,260.50
568-967	1" - 2"	1-1.2", 1.2-1.6", 1.6-2"	1.2" DIA., 1.6" DIA.	\$6,890.00	\$6,545.50
568-968	2" - 3"	2-2.5", 2.5-3"	2.5" DIA.	\$4,930.00	\$4,683.50
568-969	3" - 4"	3-3.5", 3.5-4"	3.5" DIA.	\$5,470.00	\$5,196.50

Interchangeable-Head Sets

Order No.	Overall Range	Range of Individual Gages	Setting Rings	List	Promo
568-928	0.275" - 0.5"	0.275-0.35", 0.35-0.425", 0.425-0.5"	0.35" DIA., 0.425" DIA.	\$2,820.00	\$2,679.00
568-929	0.5" - 1"	0.5-0.65", 0.65-0.8", 0.8-1"	0.65" DIA., 0.8" DIA.	\$3,180.00	\$3,021.00
568-930	1" - 2"	1-1.2", 1.2-1.6", 1.6-2"	1.2" DIA., 1.6" DIA.	\$3,890.00	\$3,695.50
568-936	2" - 4"	2-2.5", 2.5-3", 3-3.5", 3.5-4"	2.5" DIA., 3.5" DIA.	\$5,600.00	\$5,320.00

Includes one digital display unit with several interchangeable measuring heads (and adapters as required) to cover the total size range plus one extension rod
Order Numbers are subject to change, e.g. 500-196-30 will change to 500-196-32

10% OFF



Technical Data

Resolution: 0.001mm or 0.00005in/0.001mm
Display: LCD
Response speed: Infinite
Battery: SR44 (1 pc), 938882, for initial operational checks (standard accessory)
Battery life: Approx. 5,000 hours in continuous use
Scale type: Electrostatic capacitance ABSOLUTE encoder

Functions

Go/No-go judgment, Go/No-go judgment zoom, 2-Point preset, Zero-setting, Data hold, Error alarm, Low battery voltage alert, Data output, Function lock, 330° Rotary display, inch/mm conversion (inch/mm models)



Complete-Unit Set



Interchangeable-Head Set

Digimatic Holtest

- Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.
- Large LCD readout.
- Functions available: Presetting, Zero/ABS, Auto power On/Off, Data hold, Data output, Error alarm, Battery replacement alarm.
- With ratchet stop for consistent force.

- Measure deep holes by attaching an extension rod (optional).
- Setting rings are included in sets, but optional for individual gages.
- Supplied in fitted plastic case up to 4"/100mm. Over 4"/100mm supplied in wooden case.
- Resolution: .00005"/0.001mm (over 4" models: .0001"/0.001mm)

Digimatic Holtests – Individual Units

Order No.	Range	List	Promo
468-261	Digimatic Holtest, .275" - .35"	\$1,410.00	\$1,269.00
468-262	Digimatic Holtest, .35" - .425"	\$1,410.00	\$1,269.00
468-263	Digimatic Holtest, .425" - .5"	\$1,420.00	\$1,278.00
468-264	Digimatic Holtest, 0.5" - 0.65"	\$1,530.00	\$1,377.00
468-265	Digimatic Holtest, 0.65" - 0.8"	\$1,530.00	\$1,377.00
468-266	Digimatic Holtest, 0.8" - 1"	\$1,580.00	\$1,422.00
468-267	Digimatic Holtest, 1.0" - 1.2"	\$1,580.00	\$1,422.00
468-268	Digimatic Holtest, 1.2" - 1.6"	\$1,620.00	\$1,458.00
468-269	Digimatic Holtest, 1.6" - 2.0"	\$1,630.00	\$1,467.00
468-270	Digimatic Holtest, 2" - 2.5"	\$1,770.00	\$1,593.00
468-271	Digimatic Holtest, 2.5" - 3"	\$1,770.00	\$1,593.00
468-272	Digimatic Holtest, 3" - 3.5"	\$1,790.00	\$1,611.00
468-273	Digimatic Holtest, 3.5" - 4"	\$1,820.00	\$1,638.00
468-274	Digimatic Holtest, 4" - 5"	\$2,370.00	\$2,133.00
468-275	Digimatic Holtest, 5" - 6"	\$2,440.00	\$2,196.00
468-276	Digimatic Holtest, 6" - 7"	\$2,590.00	\$2,331.00
468-277	Digimatic Holtest, 7" - 8"	\$2,680.00	\$2,412.00
468-278	Digimatic Holtest, 8" - 9"	\$2,880.00	\$2,592.00
468-279	Digimatic Holtest, 9" - 10"	\$2,940.00	\$2,646.00
468-280	Digimatic Holtest, 10" - 11"	\$3,050.00	\$2,745.00
468-281	Digimatic Holtest, 11" - 12"	\$3,170.00	\$2,853.00

Digimatic Holtests – Interchangeable Head Sets

Order No.	Range	List	Promo
468-976	Digimatic Holtest Head Set, 0.275" - 0.5"*	\$2,560.00	\$2,304.00
468-977	Digimatic Holtest, Head Set, 0.5" - 0.8"*	\$2,080.00	\$1,872.00
468-978	Digimatic Holtest, Head Set, 0.8" - 2"*	\$5,190.00	\$4,671.00
468-979	Digimatic Holtest, Head Set, 2" - 4"*	\$5,950.00	\$5,355.00
468-980	Digimatic Holtest, Head Set, 4" - 8"*	\$6,990.00	\$6,291.00

Digimatic Holtests – Complete Unit Sets

Order No.	Range	List	Promo
468-986	Digimatic Holtest, Unit-Set, 0.275" - 0.5"*	\$4,980.00	\$4,482.00
468-987	Digimatic Holtest, Unit-Set, 0.5" - 1"*	\$5,300.00	\$4,770.00
468-988	Digimatic Holtest, Unit-Set, 1" - 2"*	\$6,010.00	\$5,409.00
468-989	Digimatic Holtest, Unit-Set, 2" - 3"*	\$6,740.00	\$6,066.00
468-990	Digimatic Holtest, Unit-Set, 3" - 4"*	\$7,930.00	\$7,137.00



MeasurLink[®] ENABLED
Data Management Software by Mitutoyo

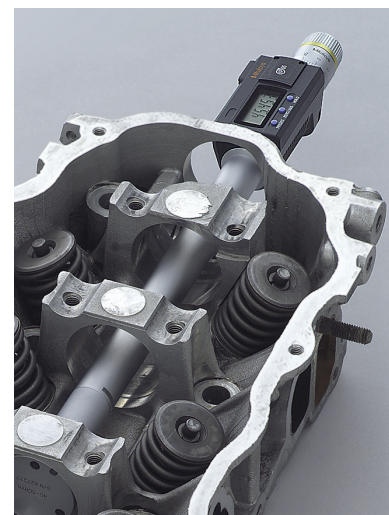


Measuring Deep Holes

An extension rod (optional accessory) can be fitted to provide measurement of deep holes.



SCAN ME



Complete-Unit Set



Interchangeable-Head Set

Holtest

- ▶ Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.
- ▶ Three-point design ensures self-centering action for stable measurements in the range above .275" bore diameter.
- ▶ With ratchet stop for consistent force.

Holtest Type II

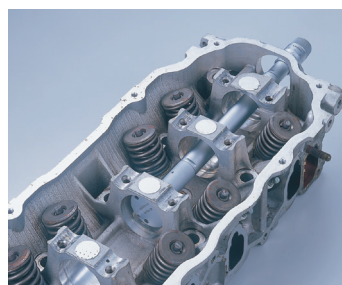
- ▶ Holtest Type II models are also available. These lower-costs units have solid, hardened alloy steel anvils.

Mechanical Holtests – Individual Units

Order No.	Description/Range	List	Promo
368-021	Holtest, 0.08" - 0.1"	\$1,900.00	\$1,710.00
368-022	Holtest, 0.1" - 0.12"	\$1,900.00	\$1,710.00
368-023	Holtest, 0.12" - 0.16"	\$1,520.00	\$1,368.00
368-024	Holtest, 0.16" - 0.2"	\$1,520.00	\$1,368.00
368-025	Holtest, 0.2" - 0.24"	\$1,520.00	\$1,368.00
368-026	Holtest, 0.24" - 0.28"	\$1,520.00	\$1,368.00
368-261	Holtest, 0.275" - 0.35"	\$755.00	\$679.50
368-262	Holtest, 0.35" - 0.425"	\$755.00	\$679.50
368-263	Holtest, 0.425" - 0.5"	\$755.00	\$679.50
368-264	Holtest, 0.5" - 0.65"	\$783.00	\$704.70
368-265	Holtest, 0.65" - 0.8"	\$783.00	\$704.70
368-266	Holtest, 0.8" - 1.0"	\$813.00	\$731.70
368-267	Holtest, 1.0" - 1.2"	\$813.00	\$731.70
368-268	Holtest, 1.2" - 1.6"	\$1,020.00	\$918.00
368-269	Holtest, 1.6" - 2.0"	\$1,070.00	\$963.00
368-270	Holtest, 2.0" - 2.5"	\$1,080.00	\$972.00
368-271	Holtest, 2.5" - 3.0"	\$1,170.00	\$1,053.00
368-272	Holtest, 3.0" - 3.5"	\$1,200.00	\$1,080.00
368-273	Holtest, 3.5" - 4.0"	\$1,250.00	\$1,125.00
368-274	Holtest, 4.0" - 5.0"	\$1,620.00	\$1,458.00
368-275	Holtest, 5.0" - 6.0"	\$1,830.00	\$1,647.00
368-276	Holtest, 6.0" - 7.0"	\$1,880.00	\$1,692.00
368-277	Holtest, 7.0" - 8.0"	\$1,950.00	\$1,755.00
368-278	Holtest, 8.0" - 9.0"	\$2,200.00	\$1,980.00
368-279	Holtest, 9.0" - 10"	\$2,480.00	\$2,232.00
368-280	Holtest, 10" - 11"	\$2,500.00	\$2,250.00
368-281	Holtest, 11" - 12"	\$2,560.00	\$2,304.00

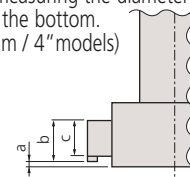
Mechanical Holtests – Complete Unit Sets

Order No.	Description/Range	List	Promo
368-916	Holtest, Set, 0.275" - 0.5"*	\$2,790.00	\$2,511.00
368-917	Holtest, Set, 0.5" - 0.8"*	\$1,880.00	\$1,692.00
368-918	Holtest, Set, 0.8" - 2.0"*	\$4,300.00	\$3,870.00
368-919	Holtest, Set, 2.0" - 4.0"*	\$6,120.00	\$5,508.00
368-920	Holtest, Set, 4.0" - 8.0"*	\$9,380.00	\$8,442.00
368-926	Holtest, 2pc Set, .08" - .12"*	\$4,030.00	\$3,627.00
368-927	Holtest, 4pc Set, .12" - .28"*	\$6,410.00	\$5,769.00



Measuring a Blind Hole

The measuring contact points held in the jaws permit measuring the diameter of a blind hole to the bottom. (up to 100mm / 4" models)



Measuring Deep Holes

An extension tube (optional accessory) can be fitted to enable measurement of deep holes.

Range	a	b	c
6 - 12mm / .275 - .5"	2	—	2.5
12 - 20mm / .5 - .8"	0.3	5.6	3.5
20 - 30mm / .8 - 1.2"	0.3	8.3	5.2
30 - 50mm / 1.2 - 2"	0.3	13	10
50 - 100mm / 2 - 4"	0.3	17	14
100 - 300mm / 4 - 12"	12.4	21	13.8

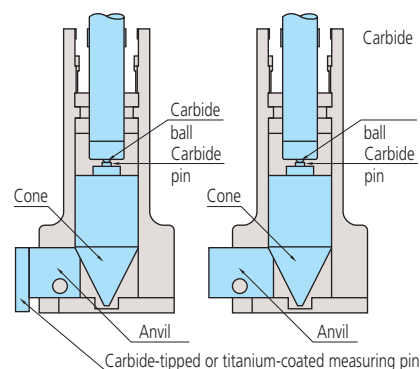


TiN coated contact points



Inspection Certificate Supplied as Standard

An Inspection Certificate is supplied with each instrument, which assures product quality and safety.



Mitutoyo U-WAVE-Fit wireless data transmitter fits to the back of popular Mitutoyo hand-held measuring instruments. This design allows for a snug fit behind the display resulting in a more ergonomic feel. U-WAVE-Fit is the same technology as the U-WAVE-T, just a smaller version.



U-WAVE-TM for micrometers and U-WAVE-TC for calipers are available both as the buzzer and water/dust-proof IP67 types. The buzzer type notifies the normal reception of data by LED and buzzer sound. The water/dust-proof IP67 type is designed for harsh environments and therefore is only equipped with LED notification of data reception.

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U-WAVE-Fit (Transmitter)

Order No.	Model	Measuring Instrument*	Remarks	List	Promo
264-620-IP-S	U-WAVE-TC	4", 6", 8", 12" IP67 standard caliper	Transmitter and Connection Unit	\$314.00	\$298.30
264-620-IP	U-WAVE-TC	4", 6", 8", 12" IP67 caliper	Transmitter and Connection Unit	\$314.00	\$298.30
264-622-IP-M	U-WAVE-TM	Coolant-proof (IP65) micrometer Micrometers (excl. S1, excl. QuickMike)	Transmitter and Connection Unit	\$314.00	\$298.30

* Please contact Mitutoyo or distributor for further details

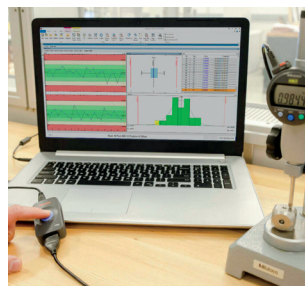
U-WAVE-R (Receiver)

Order No.	Remarks	Software	Number of U-WAVE-R units that can be connected to PC	Number of U-WAVE-T units that can be connected	List	Promo
02AZD810D	U-WAVE-R + Software	U-WAVE PAK	Up to 15	Up to 100	\$628.00	\$596.60

- The transmitter is designed to fit in the space behind the display, and the connecting cable has been replaced by a rigid connector.
- Approx. 20 m transmission range (within visible range).
- 2.4GHz wireless system for reliable and secure data transmission.
- Easy data export to Microsoft® Excel® or SPC software applications.
- Transmitter confirms data transfer by an LED signal and optional buzzer.
- An IP67 transmitter is available to ensure a coolant-proof gaging system.
- Low power consumption: 400,000 data transmissions with a single battery.

MeasurLink® Quality Data Management Software

Monitor, analyze, collect, calibrate, report and improve.



Achieve Total Quality Management with the Total Quality MeasurLink® license. This is a single floating license that can be accessed by anyone and anywhere on the network with every single module. For the engineer(s) who wants total freedom to continuously improve their quality department. No annual fees.

Order No.	Remarks	List	Promo
64AAB855F	MeasurLink® V10 Single Floating License	\$3,110.00	\$2,488.00

TQM License Includes:

- Real-Time SPC
- AQL Sampling
- Advanced Data Analysis
- Automated Reporting and Analysis
- Data Collection Alerts
- Gage Inventory Management
- Gage Calibration
- Gage R&R
- Automated Ballooning
- AS9102 First Article Reports
- And more!

U-WAVE Wireless Data Transmitters

U-WAVE is a wireless system that turns any Mitutoyo gage with Digimatic output into a wireless keyboard for fast, error-free data collection. U-WAVE transmitters now come in three models: Bluetooth®, Fit and Standard. Send data with a push of a button or request it from the PC or mobile device.



U-WAVE Bluetooth®

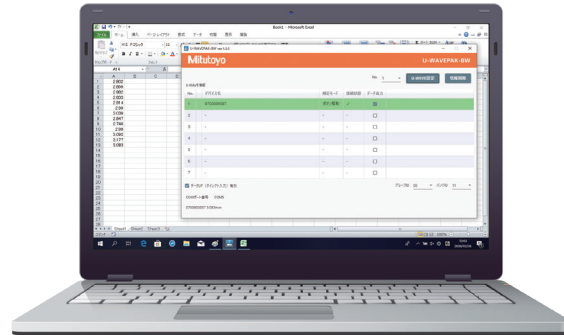
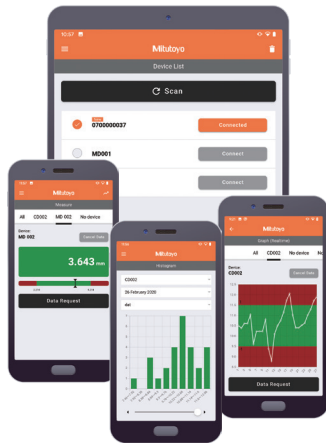
U-WAVE-TMB/TCB

The new U-WAVE Bluetooth® transmitter features:

- Now utilizes the popular Bluetooth® 4.2 Low Energy Wireless Technology.
- This new Bluetooth® version of U-WAVE allows a simple connection to smartphones, tablets and Bluetooth® enabled Laptops and PC's.
- The same low-profile and ergonomic fit benefits of the U-WAVE-Fit.
- A buzzer type and IP67 type with dustproof and waterproof specifications are available.
- Up to 7 units can be connected to 1 Bluetooth® enabled PC without a receiver.
- New U-WAVEPak for Android, iOS and Windows available at no cost.



Request an assessment to determine how quickly your company can obtain a full ROI



The measurement data is used to make the software in the pc Transferable PC Communication Software U-WAVEPak-BW.

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U-WAVE-TMB



Data Management Software by Mitutoyo

U-WAVE-TCB



U-WAVE-TMB/TCB*

Order No.	Model	Measuring Instrument*	Remarks	List	Promo
264-624-IP-S	U-WAVE-TCB	4", 6", 8", 12" standard caliper	Transmitter and Connection Unit	\$314.00	\$298.30
264-624-IP	U-WAVE-TCB	4", 6", 8", 12" IP67 caliper	Transmitter and Connection Unit	\$314.00	\$298.30
264-626-IP-M	U-WAVE-TMB	Coolant-proof (IP65) micrometer Micrometers (excl. S1, excl. QuickMike)	Transmitter and Connection Unit	\$314.00	\$298.30

* No U-WAVE Receiver required

PH-3515F Profile Projector and 2D Processor Packages

Heavy-Duty, Bench-Top Model with Horizontal Optical System featuring display w/ M2 geometric measuring software

- > Ø14" screen, Horizontal Projector
- > 10" x 6" Travel T Slot table for accessories
- > Linear Glass Scales for accurate measurement
- > Profile and Fiber Optic Surface Illumination
- > Digital built-in angle counter
- > Maximum Load 45kg / 100lb
- > Available with M2 or QM Data 2D Processors

Order No.	Description	List	Promo
PH-3515 Main Unit & Digital Readout Packages 5% Off			
172-868-11A-KA	PH-3515F Profile Projector with KA counter & Tray	\$14,600.00	\$13,870.00
172-868-11A-QM	PH-3515F Profile Projector with QM Data & Arm Mount	\$16,900.00	\$16,055.00
172-868-11A-M2	PH-3515F Profile Projector with Touchscreen PC & M2 Software/Hardware	\$18,300.00	\$17,385.00
172-868-11A-QM-OPT	PH-3515F Profile Projector with QM Data, Arm Mount & Optoe Edge Detection	\$19,700.00	\$18,715.00
172-868-11A-M2-EDGE	PH-3515F Profile Projector with Optical Edge Detection, Touchscreen PC & M2 Software/Hardware	\$20,000.00	\$19,000.00
Machine Stand (Optional)			
64PMI308	Machine Stand for PH Series	\$935.00	—

(Includes installation and A2LA accredited calibration)

5% OFF 5% off all Main Units



5% OFF 5% off all Packages



Installation & Calibration Included

172-868-11A-M2

PH-3515 Profile Projector, M2 Software/ Hardware and All-In-One Touchscreen PC



KA-200 Counter: PH-3515 & PV-5110

MeasurLink ENABLED
Data Management Software by Mitutoyo



Display unit for X & Y Linear Scales
 > ABSOLUTE and incremental modes (10 presets each)
 > 0.05-.0001mm / .02" - .000005" in resolution
 > Calculator functionality

Compatible Digital-Read-Out (DRO) Devices

M2 Software & Hardware: PH-3515 & PJ-PLUS

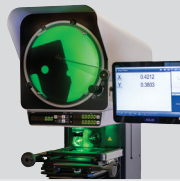
Now offering M2 V2 with added measurement analysis capabilities.

- > 2D Coordinate Measurement Software
- > Programmable Measurement Procedures
- > Statistical Analysis
- > Full integration & A2LA Calibration Included



MeasurLink ENABLED
Data Management Software by Mitutoyo

Automatic Edge Detection



Fiber Optic Edge Detection system integrated into M2 software via M2 Communication Unit.
 Intuitive Edge Teach Functionality built into software.
 Allows for continuous measurement of features, while storing data for post process analysis.

PJ-Plus with M2 2D Processor Packages

The PJ-Plus is a new series of profile projectors offered by Mitutoyo. This system utilizes LED lighting and a fanless design making it ideal for harsh manufacturing facilities or job shops.

Order No.	Description	XY Stage	List	Promo
PJ-PLUS Main Units - 5% Off				
302-801-10A	PJ-P1010A 4x4"/100x100m	4x4"/100x100m	\$13,600.00	\$12,920.00
302-802-10A	PJ-P2010A 8X4"/200x200mm	8X4"/200x200mm	\$17,100.00	\$16,245.00
PJ-PLUS & M2 Packages - 5% Off				
302-801-10A-M2	PJ-PLUS 4x4 - M2 and Touchscreen PC Package	4x4"/100x100mm	\$19,000.00	\$18,050.00
302-801-10A-M2-EDGE	PJ-PLUS 4X4 - M2, Optical Edge Detection and Touchscreen	4x4"/100x100mm	\$20,600.00	\$19,570.00
302-802-10A-M2	PJ-PLUS 8x4 - M2 and Touchscreen PC Package	8x4"/200x100mm	\$22,600.00	\$21,470.00
302-802-10A-M2-EDGE	PJ-PLUS 8x4 - M2, Optical Edge Detection and Touchscreen	8x4"/200x100mm	\$24,100.00	\$22,895.00
Machine Stand (Optional)				
64PMI167	Machine Stand for PJ Series		\$867.00	—

Prices effective October 1 through December 23, 2025

5% OFF 5% off all Main Units



5% OFF 5% off all Packages



Installation & Calibration Included

302-801-10A-M2-EDGE



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An XY axis digital counter is built into the PJ-Plus



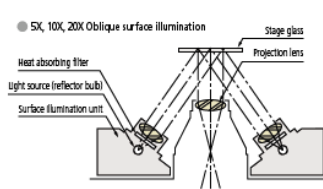
PV-5110 Vertical (Downward) Profile Projector (5% OFF Main Unit & 5% OFF DRO)

The PV-5110 Profile Projector is a downward optical axis projector fitted with a stable glass stage for delicate item inspection, ensuring accuracy and preventing damage. Its advanced optics and secure platform make it an optimal choice for precise applications, particularly with thin or delicate workpieces.

- > Ø19.4" Screen, Vertical Projector.
- > Downward Optical Axis - Provides improved oblique surface illumination.
- > LED illumination.
- > Built-In Dual Oblique Surface Illumination for improved contrast.

Order No.	Description	List	Promo
PV-5110 Main Unit & Digital Readout Interface Packages - 5% Off			
304-919-11A-KA	PV-5110 with KA Counter	\$25,500.00	\$24,225.00
304-919-11A-QM	PV-5110 with QM Data	\$28,100.00	\$26,695.00
304-919-11A-QM-OPT	PV-5110 with QM Data and Optoeye	\$30,300.00	\$28,785.00

PLEASE NOTE: No stand or elevated surface is required.



5% OFF 5% off all Main Units

+

5% OFF 5% off all Packages

+

Installation & Calibration Included

304-919-11A-KA
PV-5110 with KA Counter

Additional DRO

QM Data: PH-3515, PJ-PLUS, PV-5110 & PJ-H30



The QM-Data200 unit features the powerful QM 2D coordinate measurement software pre-loaded onto our rugged user interface. The QM-Data200 interface features easy-to-use key operations and allows for measurement results to be visualized on its LCD Display.



Plot Single Data Points



Return 2-Dimensional Graphic and Calculated Values

- > Built-In Guided Measurement Tutorials.
- > Programmable Measurement Procedures & Calculations.
- > Data Collection and USB Output.
- > Full Integration and A2LA Calibration conducted by Mitutoyo Field Service team.

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Optoeye-200

Optical Edge Detection
(Additional Purchase Required)



PJ-H30 Vertical Profile Projector

The Mitutoyo PJ-H30 is unique given its ability to produce an uninverted image, improving intuitive operation as the projected image appears in the same orientation as the workpiece.

- > Optical system with high NA lenses provides bright and high contrast images
- > The three-lens mounting turret includes a 10X lens as standard
- > Built-in digital XY Counter

303-716-13A &
264-131-13A-PJH-OPT



Order No.	Description	XY Travel	List	Promo
PJ-H30 Main Units - 25% OFF				
303-716-13A	PJ-H30A1010B	4x4"/100x100mm	\$29,200.00	\$27,740.00
303-717-13A	PJ-H30A2010B	8x4"/200x100mm	\$35,500.00	\$33,725.00
303-718-13A	PJ-H30A2017B	8x6.7"/200x170mm	\$42,000.00	\$39,900.00
303-719-13A	PJ-H310A3017B	12x6.7"/300x170mm	\$48,500.00	\$46,075.00
Digital Readout Interface (Add-On Packages - Optional) - 5% Off				
264-161-13A-PJH	QM-DATA200 Arm Type (PJ-H Series Package)		\$4,550.00	\$4,322.50
264-161-13A-PJH-OPT	QM-DATA200 Arm Type & Optoeye (PJ-H)		\$6,780.00	\$6,441.00
Machine Stand (Optional)				
64PMI167	Machine Stand for PJ Series		\$867.00	—



5% OFF 5% off all Main Units

+

5% OFF 5% off all Packages

+

Installation & Calibration Included

303-717-13A PJ-H30A2010B

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www.mitutoyo.com

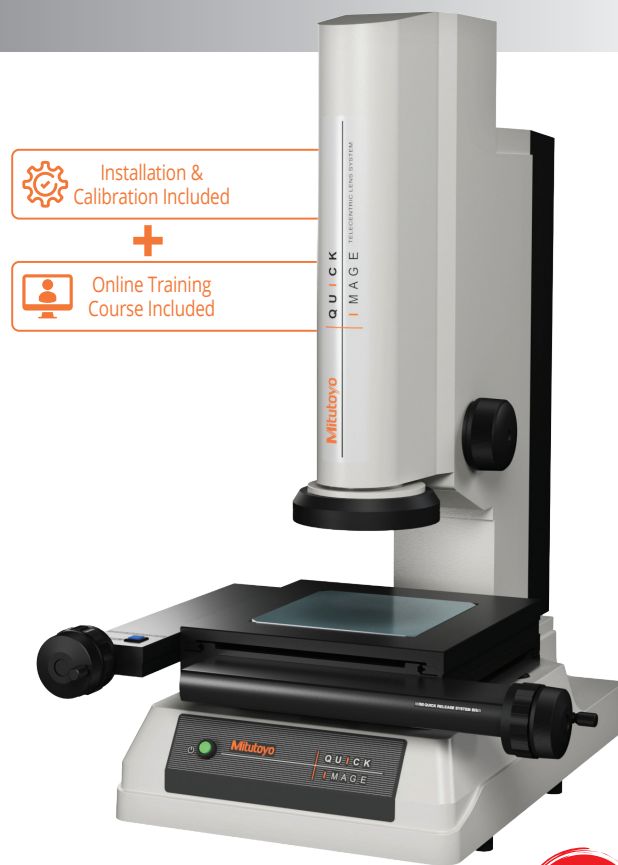
Quick Image

A double telecentric optical system with a large depth of focus, quick release stage, and a large selection of stage sizes make the Quick Image a high-efficiency VMM.

- > Manual or motorized stages available.
- > High pixel count color camera.
- > Automatic part location with pattern search tool.
- > CAD file overlay.
- > Profile of a line built in.
- > Stitching function allows for measurements of parts larger than the field of view.

Package	Model No.	Stage Size
361-850M3PK	QI-A1010D	4" x 4"
361-851M3PK	QI-A2010D	8" x 4"
361-852M3PK	QI-A2017D	8" x 7"
361-853M3PK	QI-A3017D	12" x 7"
361-854M3PK	QI-A4020D	16" x 8"

Packages include machine, PC, software, installation, A2A accredited calibration, and online training



Installation & Calibration Included



Online Training Course Included



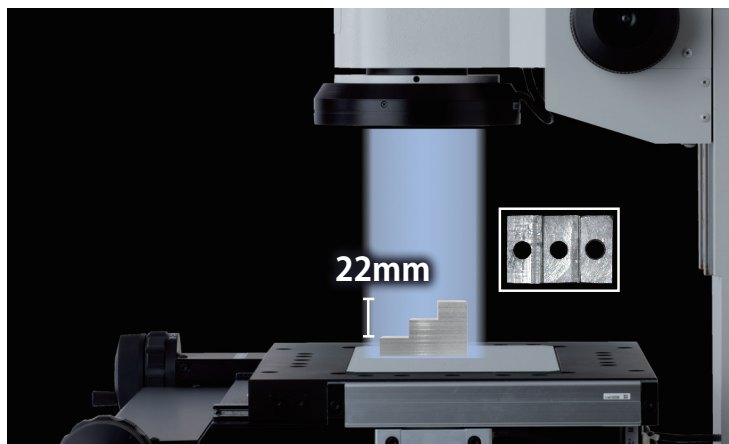
M3 Software

An intuitive and thoughtful icon-driven user interface, a flexible probe library, and powerful tolerancing and programming make M3 the perfect solution for the Quick Image system.

- > Includes profile
 - Allows profile of a line comparing measured points to a nominal CAD file
- > Includes DXF overlay
 - Overlay a CAD file, similar to a profile projector overlay
- > Includes image stitching
 - Measure large parts by combining multiple fields of view into a single image
- > Includes pattern search
 - Automatically locate and measure a part regardless of size or orientation
- > Includes program finder
 - Automatically identify a part and load the corresponding part program
- > Includes multi-measure
 - Measure multiple features by drawing a box around them



Errors due to height are greatly minimized with a depth of focus up to 22mm. Measurement errors due to human focusing are eliminated.



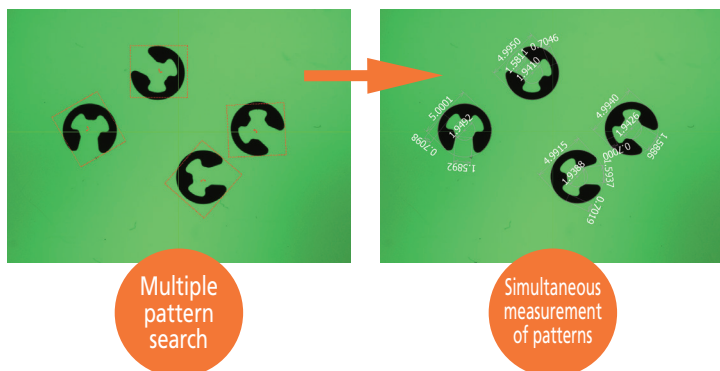
Measuring a stepped workpiece

Package	Model No.	Stage Size
361-860-11M3PK	QI-C2010D	8" x 4"
361-861-11M3PK	QI-C2017D	8" x 7"
361-862-11M3PK	QI-C3017D	12" x 7"

Packages include machine, PC, software, installation, A2A accredited calibration, and online training

Auto-Recognition

Use pattern search for multiple workpieces within the screen view, and measure them all in one operation with a single touch or mouse click. This eliminates the need for accurate positioning of workpieces and cumbersome setup of fixtures.



Installation &
Calibration Included



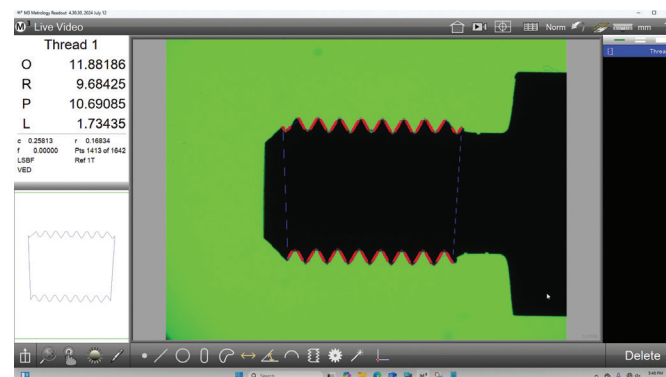
Online Training
Course Included



Optional Thread Module

Adds the ability to inspect external thread features and quickly calculate the Outside and Root Thread Diameters, the Pitch Diameter, the Lead, and the Root and Crest Truncation values.

Order No.	Package
64VIS002	LF-TM



Versatility

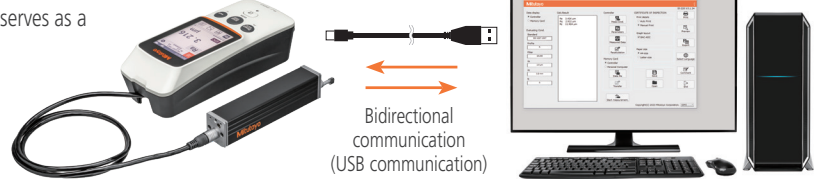
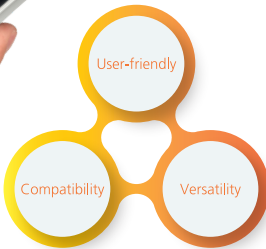
Expand functionality by linking with a smartphone, etc.

Compatibility

Connectable and convenient. High-speed transmission of measurement data. Significantly strengthened communication functions.

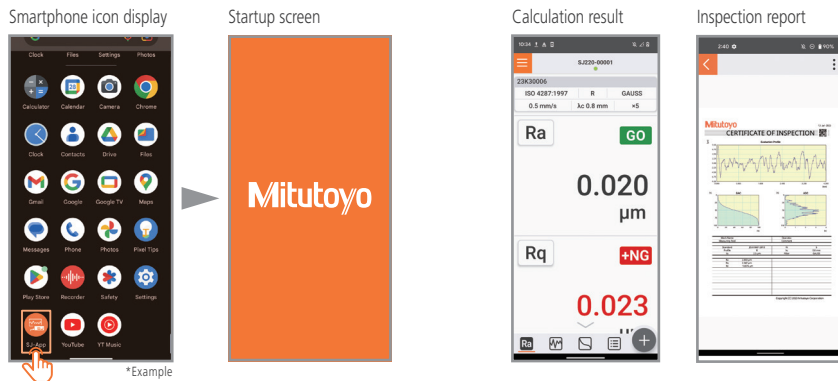
USB communication for sending and receiving measurement data

Bidirectional communication is possible by connecting the SJ-220 to a PC with a USB cable and installing the dedicated app "SJ-Communication-Tool". Measurement work can be made more efficient by setting measurement conditions on the PC.
*The USB connector also serves as a charging port.



Dedicated app "SJ-App" for increased efficiency of measurement work

The dedicated app that enables communication with the SJ-220 is equipped with various functions to increase work efficiency. It is also possible to manage data, create inspection reports, and export to CSV and PDF files on the terminal.



App

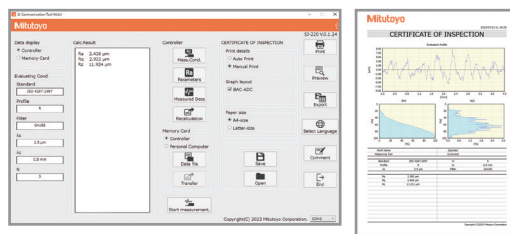
Dedicated smartphone app
"SJ-App"

Freely available

Can be downloaded from the Mitutoyo website.
 ■ Download site URL
<https://www2.mitutoyo.co.jp/eng/contact/products/SJ-App/>
 Android 12 or later, Bluetooth® 5.0 compatible (Android only)

Added convenience by linking to PC with highly functional free software, "SJ-Communication-Tool"

We provide free software that allows you to import various data (measurement conditions, parameter settings, calculation results, measurement data) from the SJ-220 to create and edit inspection reports on your PC. This software can significantly reduce the time it takes to create reports.



Confirmed operation environments

- OS: Windows 10 (64 bit), Windows 11 (64 bit)
- * Windows is a product of Microsoft Corporation.
- * Connection requires a USB 2.0 Cable or a Wireless Unit for Measuring Instrument U-WAVE-TIB.

Software

PC-linked software
"SJ-Communication-Tool"

Freely available

Can be downloaded from the Mitutoyo website.
 ■ Download site URL
<https://www2.mitutoyo.co.jp/eng/contact/products/SJ-Communication-Tool/>
 Windows 10/11, Bluetooth® 5.0 compatible (Windows only)

Surftest SJ-220 Packages

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Data Management Software by Mitutoyo

- NEW 2.8" color touch screen makes navigation and measuring condition settings easier to perform.
- The built-in battery charges via USB Type-C has approximately 1,000 measurements on a full charge (4 hours charging time).
- Performs roughness analysis conforming to international standards JIS '82 / JIS '94 / JIS '01 / ISO '97 / ANSI/VDA including ISO21920.
- Optional MicroSD card can store up to 500 measurement conditions, 10,000 measurement results and 500 image data.
- New [HOME] key lets the operator easily recall frequently used calibration and measurement conditions.

Accessing eLearning Course after purchase:

- Contact our Inside Sales Rep to confirm Promo Package purchased.
- Inside Sales Rep to verify your registration on My.Mitutoyo.com
- Inside Sales Rep then provides a code for free access.



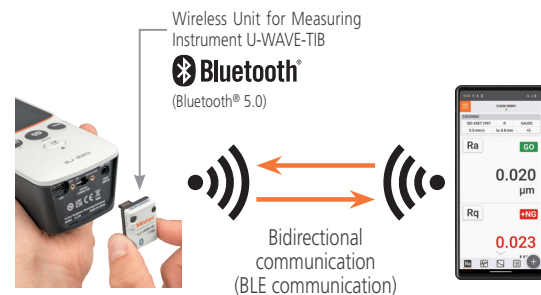
Order No.	Seasonal Promo Price	List	Promo
178-742-13-SPP	SJ-220 4mN (STANDARD DRIVE UNIT) INCH/MM	\$3,440.00	\$2,950.00
STF-220	eLearning Course	\$30.00	Included

Order No	Calibration Package	List	Promo
178-742-13-CP	SJ-220 4mN (STANDARD DRIVE UNIT) INCH/MM	\$3,517.00	\$3,165.00
C178-602	Calibration Specimen fee	\$67.60	Included
STF-220	eLearning Course	\$30.00	Included

Order No	Data Collection Package	List	Promo
178-742-13-DC	SJ-220 4mN (STANDARD DRIVE UNIT) INCH/MM	\$3,790.00	\$3,411.00
264-628	Wireless Unit for Measuring Instrument U-WAVE-TIB	\$347.00	Included
STF-220	eLearning Course	\$30.00	Included

Order No	Height Gage Package	List	Promo
178-742-13-HG	SJ-220 4mN (STANDARD DRIVE UNIT) INCH/MM	\$4,840.00	\$4,356.00
570-413	Digimatic Height Gage (HDSH18" CX)	\$1,270.00	Included
12AAA233	Height Gage Adapter (INCH)	\$177.00	Included
STF-220	eLearning Course	\$30.00	Included

Order No	Manual Column Stand Package	List	Promo
178-742-13-MCS	SJ-220 4mN (STANDARD DRIVE UNIT) INCH/MM	\$4,560.00	\$4,104.00
178-069	Column Stand for SJ-210/220/310/410	\$1,440.00	Included
12AAA221	Magnetic Stand Adaptor (8mm DIA)	\$77.00	Included
STF-220	eLearning Course	\$30.00	Included



Wireless Communication System



High-Accuracy Height Gage Linear Height LH-600F/FG

The highest accuracy height gage on the market is now even easier to use.

The Mitutoyo LH-600F Linear Height Measurement System is the latest model in the Mitutoyo Linear Height Gage line, designed to be more user-friendly while maintaining the best-in-class reliability and accuracy of previous models.



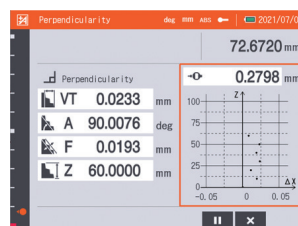
New Features:

- Rotatable, adjustable touch screen interface.
- New self-check feature.
- High-accuracy encoder more resistant to contaminants.
- Improved 2D mode.
- Calibration date warning.
- S1 Digimatic output capable of sending data directly to Excel®, wired or wirelessly.
- Additional probe and extension options.

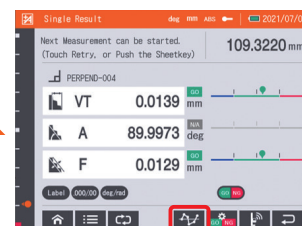
Still Featuring:

- Resolution down to 0.1µinch (selectable).
- Highest accuracy in its class $\pm (1.1+0.6L/600) \mu\text{m}$.
- Pneumatic full/semi-float system with built-in compressor.
- Capable of standard measurements such as heights and diameters or advanced measurements like angles, diagonal distances and perpendicularity (optional probes may be required).
- The Origin can be set at centerline positions, peaks of radii or simply on the surface plate or gage blocks.

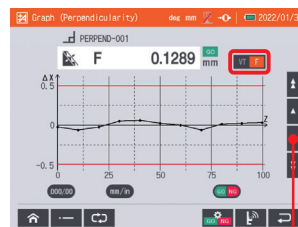
Perpendicular/straightness measurement - Graph creation



Show results in real time during measurement.



Show results after measurement.



You can monitor the graphs of past measurement results.



Show measurement results in graph form.



Power grip model also available for even easier positioning.

Order No.	Description	Range (Stroke)	Resolution (selectable)	List	Promo
Promo030	LH-600F Inch/mm	977mm (600mm) / 38" (24")	0.0001/0.001/0.01/0.1mm	\$11,900.00	\$10,830.00
Promo031	LH-600FG Inch/mm, Power Grip Model		.0000001/0.000001/0.00001/0.0001"	\$12,400.00	\$11,400.00

Easy operation using keypad and touch screen navigation

Contextual guidance on the large-screen touch panel supports your measurements.



Simple, straightforward keys with icons

Icons allow the user to find the required operation at a glance.

Basic measurements

Height (top)
measurementHeight (bottom)
measurementWidth (inside)
measurementWidth (outside)
measurementShaft (top)
measurementShaft (bottom)
measurementCircle (shaft)
measurementMax.-Min. (top)
measurementHole (bottom)
measurementHole (top)
measurementCircle (hole)
measurementMax.-Min.
(bottom)
measurement

Advanced measurement functions

Part program
measurement

2D measurement

Power



Power

Measurement settings

Measurement
origin setting

Probe selection

Measurement
origin switching

Other



Home screen



System settings



Data output

Touch panel with guidance

Measurement guidance is displayed on the large touch panel of the 8.4-inch color LCD, enabling intuitive operation.



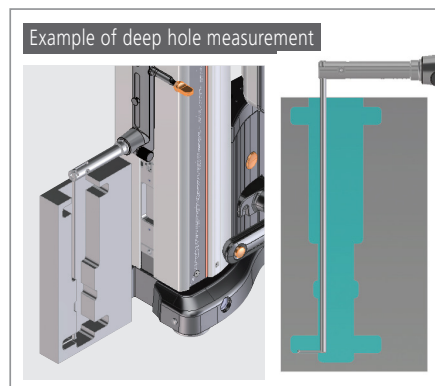
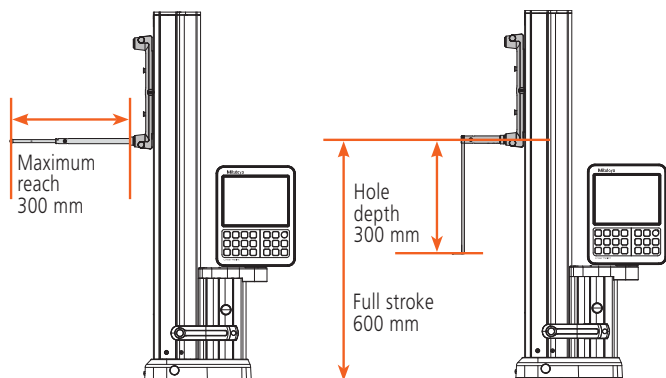
Guidance screen



Operable with gloves

Expanded measurement area

With the new optional probes, you can now measure areas that were beyond the capacity of conventional probes.

To see full brochure,
use the QR code below.

ABSOLUTE 1D Height Gage QM-Height Series

- High-resolution ABSOLUTE linear encoder for position detection.
- High-accuracy: $\pm(2.4 + 2.1L / 600)\mu\text{m}$.
- Pneumatic flotation system / positioning grip allows for smooth movement along surface plate (select models).
- Large, stationary display panel with user-friendly icon control keys and Go/No-go LED indicator.
- Digital and USB output: Supports Mitutoyo wireless SPC output.
- Fully compatible with existing Mitutoyo Digimatic peripherals (SPC cables, U-WAVE wireless transmitters, multiplexers, etc.).
- Battery life of 1200 hours in continuous use with four AA batteries, an improvement from 300 hours.

GO/±NG judgment by LED (red, orange, green) and measurement examples

- LEDs are activated at the time of tolerance judgment: green for GO, red for +NG, and orange for -NG. -NG, GO and +NG also appear on the LCD.



64PKA129C



"d2" is the name for Mitutoyo Digimatic output compatible with up to 8 digits of I/O data.

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Data Management Software by Mitutoyo

64PKA130C

d2 Digimatic and USB outputs

- Digimatic and USB ports are provided as standard. Using the U-WAVE-T measurement data wireless communication system enables instant transmission of measurement data to a PC via wireless communication which reduces manual input errors and improves data reliability and operational efficiency.



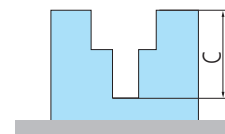
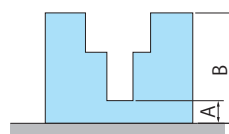
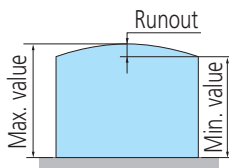
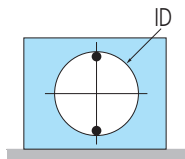
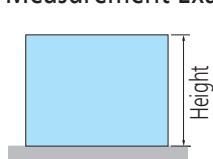
To install U-WAVE-T, separately purchase the optional mounting plate (02AZE990).



- Measure diameters, gap distances, center-to-center distances, and more.
- Sub-display can show difference between current and previous measurement or distance from current measurement to origin.
- The origin can be set at the top of a surface plate, centerline, or any top or bottom surface within its range.



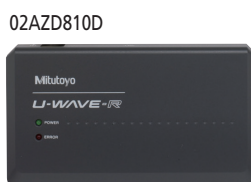
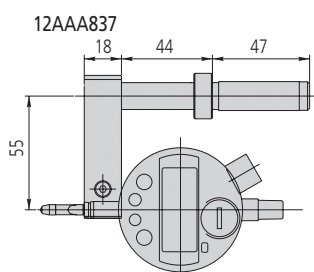
Measurement Examples



Order No.	Range	Resolution	Remarks	List	Promo
64PKA094C	0 - 14" / 0 - 350mm	0.001mm / 0.0005mm / 0.0005" / .0001" (selectable)	Pneumatic Flotation System	\$5,040.00	\$4,788.00
64PKA095C	0 - 24" / 0 - 600mm			\$5,670.00	\$5,386.50
64PKA129C	0 - 14" / 0 - 350mm			\$5,670.00	\$5,386.50
64PKA130C	0 - 24" / 0 - 600mm			\$6,280.00	\$5,966.00

Optional Accessories

Order No.	Description	List	Promo
12AAC072	DEPTH PROBE	\$341.00	\$323.95
12AAA837	INDICATOR HOLDER (ACCEPTS 3/8" STEM)	\$248.00	\$235.60
12AAA793	PROBE EXTENSION HOLDER (3.3" / 85mm)	\$276.00	\$262.20
226118	SHANK WITH M3 THREAD SCREW	\$218.00	\$207.10
957265	20MM DIA. DISK STYLUS FOR LINEAR HEIGHT	\$656.00	\$623.20
957264	14MM DIA. DISK STYLUS FOR LINEAR HEIGHT	\$534.00	\$507.30
12AAF669	10PI BALL CONTACT POINT(COAXIAL)	\$404.00	\$383.80
957261	2MM DIA. BALL STYLUS FOR LINEAR HEIGHT	\$362.00	\$343.90
517-814-10	GRAPLATE 36X48" GRADE A	\$3,520.00	\$3,344.00
517-964-10	GRAPLATE STAND 36X48"	\$1,660.00	\$1,577.00
517-808-10	GRAPLATE 24X36" GRADE A	\$1,840.00	\$1,748.00
517-956-10	GRAPLATE STAND 24X36"	\$1,540.00	\$1,463.00
06AFM380D	USB-ITN-D INPUT TOOL DIRECT CABLE	\$249.00	\$236.55
02AZD730G-D	U-WAVE TRANSMITTER W/ CONNECTING CABLE (D)	\$416.00	\$395.20
02AZD810D	U-WAVE-RECEIVER	\$628.00	\$596.60



Rockwell and Rockwell Superficial Hardness Tester

With Real-Time Electronic Test Force Control

- Closed-loop control of testing forces.
- Initial and Total test forces (loads) are applied with unparalleled accuracy and repeatability.
- Extended indenter arm reaches inside diameters and hard-to-reach surfaces at eye level, allowing the operator to easily see where the indenter accesses small or hard-to-reach parts.
- Automatic cycle start after initial set point is reached.
- Continuous test mode for automatic testing of all like-sized parts.
- All hardness parameters set automatically via the touch screen.
- Cylindrical and spherical surface corrections.
- Auto conversion to most common hardness scales or tensile strength.

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Data Management Software by Mitutoyo

5% OFF 5% off all Packages



Installation & Calibration Included

HR-530
810-233-33A



5% OFF 5% off all Packages



Installation & Calibration Included

HR-530L
810-333-33A



Model No.		HR-530	HR-530L
Order No.		810-233-33A	810-333-33A
Hardness testing methods		Rockwell / Rockwell Superficial / Brinell / Plastics Hardness	
Initial Test Force		29.42 N (3kgf), 98.07 N (10kgf)	
Test Force (N)	Superficial	147.1 N (15kgf), 294.2 N (30kgf), 441.3 N (45kgf)	
	Rockwell	588.4 N (60kgf), 980.7 N (100kgf), 1471 N (150kgf)	
	Light Force Brinell	61.29 N (6.25kgf), 98.07 N (10kgf), 153.2 N (15.625kgf), 245.2 N (25kgf), 294.2 N (30kgf), 306.5 N (31.25kgf), 612.9 N (62.5kgf), 980.7 N (100kgf), 1226 N (125kgf), 1839 N (187.5kgf)	
Test Force Control		Automatic (load / hold / unload)	
Maximum Specimen Size		Height: 9.8" (250mm) Depth: 5.9" (150mm)	Height: 15.5" (395mm) Depth: 5.9" (150mm)
External Data Output		RS-232C, Digimatic, USB2.0	
External Dimensions	Main Unit	9.84" x 26.38" x 23.82" (250 w x 667 d x 621 h mm)	11.6" x 26.2" x 30.1" (300 w x 667 d x 766 h mm)
	Touch-Panel Display	191 w x 147 d x 71 h mm (Color)	
Mass		Approx. 60 kg	Approx. 69 kg
		List	\$18,300.00
		Promo	\$17,385.00
			\$20,900.00

ASTM Compliant HR Series Rockwell and Superficial Hardness Tester Packages Include:

- Certified Blocks and Indenters
- C and N Scale Indenter
- 1/16" Carbide Ball Indenter
- HRC30 Rockwell Test Block
- HRC63 Rockwell Test Block
- HRBW95 Rockwell Test Block
- HR30N60 Rockwell Test Block
- HR30TW70 Rockwell Test Block
- Certificate stating conformance to ASTM E 18



HR-430MR includes only diamond indenter, C-scale indenter, HRC and HRBW blocks listed above

Calibration Set

Order No.	Order No.	Order No.	Order No.
64HAA462	64HAA463	64HAA464	64HAA465
HRC Scale	HRBW Scale	HR30N Scale	HR30TW Scale
Test Blocks	Test Blocks	Test Blocks	Test Blocks
64HAA181	64HAA172	64HAA270	64HAA303
64HAA177	64HAA170	64HAA266	64HAA301
64HAA173	64HAA168	64HAA262	64HAA299
Universal Style Indenter with Flat			
64HAA100	64HAA119	64HAA101	64HAA119



SCAN ME

For more information regarding compatible accessories such as fixtures, indenters, and calibration blocks use the QR Code!



SCAN ME

A Complete Line of ASTM Compliant Rockwell Hardness Testing Machines

5% OFF

5% off all
Packages



Installation &
Calibration Included



	HR-320MS	HR-430MR	HR-430MS	HR-530/HR-530L	HR-610A/HR-620A	HR-620B
Rockwell Scales		X				
Rockwell and Superficial	X		X	X	X	X
Dead Weight	X	X	X			
Individual Hanging Weights	X					
Dial Weight		X	X			
Automatic break		X	X			
Closed Loop				X	X	X
Digital Display	X	X	X	X	X	X
7.1" Max Sample Height	X	X	X			
9.8" Max Sample Height				HR-530	X	X
15.5" Max Sample Height				HR-530L		
6.5" Max Depth	X	X	X			
5.9" Max Depth						
8.6" Max Depth				X	X	X
CNC						X
Motorized X Stage (Optional)					X	X
Motorized Y Stage						X
Software Control and Analysis						X
ASTM Compliant HR Series Rockwell & Rockwell Superficial Packages - All 10% Off	810-192-31A	810-193-31A	810-194-31A	810-233-33A (HR530) or 810-333- 33A (HR530L)	810-512-23A (HR610A) or 810-522-23A (HR620A)	810-526-11A*1
List	\$12,000.00	\$13,600.00	\$13,800.00	\$18,300.00 / \$22,000.00	\$30,900.00 / \$33,400.00	\$49,250.00
Promo	\$11,400.00	\$12,920.00	\$13,110.00	\$17,385.00 / \$20,900.00	\$29,355.00 / \$31,730.00	\$46,787.50

*1 X-Axis Stage Sold Separately

Scalable Interfacing Options



HR-320MS, HR-430MR, HR-430MS
Interface



HR-530, HR-530L, HR-610A & HR-620A
Touchscreen Controller



HR-620B PC Interface,
Utilizing AVPAK Software

Heavy Load Hardness Testers - HV Series

Highly Versatile Basic Model

HV-110/120 System A

- Equipped with a high performance motorized test force selection function and motorized turret mounts.
- Operates as smoothly as electric models but with the certainty of traditional test forces.
- A list function makes it easy to perform multi-point and average hardness evaluations which required extra effort or external data processors with conventional manual models. This convenient screen enables consistency of test results.
- Motorized test force selection and motorized turret positions can be easily controlled via a touch screen control panel. Adjustable X-Y stage with built-in digital micrometers for detailed measurement analysis.

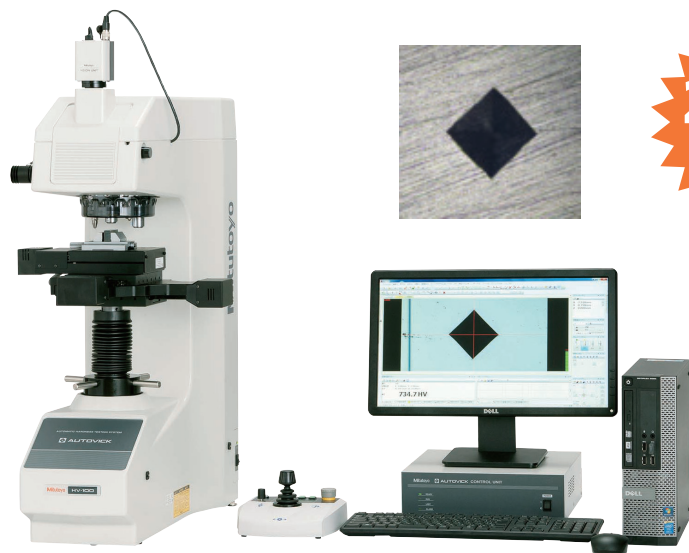
**25%
OFF**



Model	Test Force									Order No.	Body	List	Promo
HV-110	V.S*	HV1	HV2	HV3	HV4	HV5	HV10	HV20	HV50	810-441A	HV-110 - TYPE A - MANUAL BODY IN/ MM SPECIFICATION	\$28,300.00	\$21,225.00
	N	9.807	19.61	29.52	49.03	98.07	196.10	294.2	490.3				
	kgf	1	2	3	5	10	20	30	50				
HV-120	V.S*	HV 0.3	HV 0.5	HV1	HV2.5	HV5	HV10	HV20	HV30	810-446A	HV-120 - TYPE A - MANUAL BODY IN/ MM SPECIFICATION	\$28,300.00	\$21,225.00
	N	2.942	4.903	9.807	24.51	49.03	98.07	196.1	294.2				
	kgf	0.3	0.5	1	2.5	5	10	20	30				

*V.S - Vickers Scale

*Additional Components Required for a Complete System



**25%
OFF**



Installation & Calibration
Included

HV-110/120 System B,D

- B and D series testers feature AVPAK dedicated image software enabling automatic indentation reading with excellent automatic edge detection capability, reducing reading variation and visual error.
- D series testers add powered X-Y stages which enable automatic continuous testing. This allows extended multi-point testing, complex pattern creation and multiple workpiece analysis to be carried out automatically.
- D series testers add Auto Focus and create a fully automatic system that dramatically shortens the cycle time of your test and indentation analysis!

Model	Test Force									Order No.	Body	List	Promo
HV-110	V.S*	HV1	HV2	HV3	HV4	HV5	HV10	HV20	HV50	810-443A	HV-110 - TYPE B/D - BODY IN/MM SPECIFICATION	\$37,400.00	\$28,050.00
	N	9.807	19.61	29.52	49.03	98.07	196.10	294.2	490.3				
	kgf	1	2	3	5	10	20	30	50				
HV-120	V.S*	HV 0.3	HV 0.5	HV1	HV2.5	HV5	HV10	HV20	HV30	810-448A	HV-120 - TYPE B/D - BODY IN/MM SPECIFICATION	\$37,400.00	\$28,050.00
	N	2.942	4.903	9.807	24.51	49.03	98.07	196.1	294.2				
	kgf	0.3	0.5	1	2.5	5	10	20	30				

*V.S - Vickers Scale

*Additional Components Required for a Complete System



Micro Vickers Hardness Testers - HM Series

- HM Type A systems include a built-in measuring eyepiece for indentation analysis and accurate workpiece positioning.
- Automatic Turret (Touch-screen controlled in Type A systems and software controlled via AVPAK in Type B and D systems).
- Test force range 10g-1000g (HM-210) and .05-2000g (HM-220).
- LED illumination.
- Type B and D systems include a camera for software analysis (Type A systems can use optional camera for digital imagery).
- Type A and B systems use micrometer-controlled adjustable stages and Type D systems utilize a motorized XY Stage.

**25%
OFF**



Installation & Calibration Included

64AAB380P
HM-210B Type System



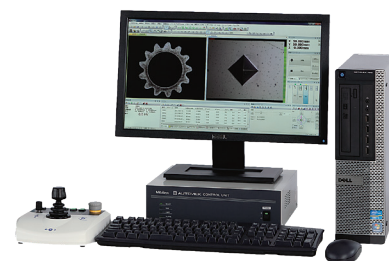
25% OFF MICRO VICKERS TESTERS!

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Functions	System A	System B	System D
Focusing	Manual	Manual	Automatic
Testing Action	Single Point	Single Point	Pattern Specific
Test-point Positioning	Manual X-Y Stage	Manual X-Y Stage	Automatic X-Y Stage
Measuring Indentations	Manual Monoscope	Automatic by AVPAK	Automatic by AVPAK
Camera (for observing and measuring indentations)	600,000 Pixels B&W*	Color, 3 Million Pixels	Color, 3 Million Pixels
Operating the Main Unit	Touchel Panel	PC**	PC**

** PC sold separately

*Additional packages available. Please contact your local Mitutoyo distributor or Mitutoyo sales representative.



*PC Sold Separately

Discounted Testers

Order No.	Description	List	SAVINGS	Promo
64AAB307P	HM220 VICKERS HARDNESS TESTER, TYPE A	\$32,600.00	\$8,150.00	\$24,450.00
64AAB308P	HM220 VICKERS & KNOOP HARDNESS TESTER, TYPE A	\$42,100.00	\$10,525.00	\$31,575.00
64AAB323P	HM-210 VICKERS HARDNESS TESTER, TYPE B	\$45,300.00	\$11,325.00	\$33,975.00
64AAB324P	HM-210 VICKERS & KNOOP HARDNESS TESTER, TYPE B	\$52,700.00	\$13,175.00	\$39,525.00
64AAB325P	HM-220 VICKERS HARDNESS TESTER, TYPE B	\$50,600.00	\$12,650.00	\$37,950.00
64AAB326P	HM-220 VICKERS & KNOOP HARDNESS TESTER, TYPE B	\$60,600.00	\$15,150.00	\$45,450.00
64AAB380P	HM-210 VICKERS HARDNESS TESTER, TYPE D	\$75,200.00	\$18,800.00	\$56,400.00
64AAB381P	HM-210 VICKERS & KNOOP HARDNESS TESTER, TYPE D	\$82,400.00	\$20,600.00	\$61,800.00
64AAB382P	HM-220 VICKERS HARDNESS TESTER, TYPE D	\$80,600.00	\$20,150.00	\$60,450.00
64AAB383P	HM-220 VICKERS & KNOOP HARDNESS TESTER, TYPE D	\$89,500.00	\$22,375.00	\$67,125.00

MF Measuring Microscopes with Metlogix M2 Software and Touch-Screen Tablet

Featuring M2 geometric measuring display

- Highest measuring accuracy in its class.
- Quick release mechanism and zero-set buttons on stage controls increase operability when working on larger workpieces.
- Easy-to-use all-in-one PC Touch Screen Display.
- M2 Geometric 2D Measurement Software & Interfacing Retrofit Available.
- Camera port is standard on all models.
- Wide range of objectives available from 1x to 100x.

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Data Management Software by Mitutoyo

172-864-10 - MF-A3017,
LED, BINOCULAR TUBE,
64PKA-M2-MF - M2 Software/
Hardware

**25%
OFF**



MF-U Measuring Microscopes

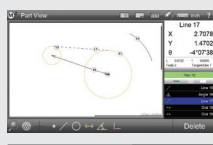
- Measuring accuracy that is highest in its class (and conforms to JIS B 7153).
- Quick release mechanism and zero-set buttons on stage controls increase operability when working with large workpieces.
- Compatible with all Mitutoyo M Plan Infinity Corrected Optics.
- Optional Manual or Motorized Turrets Available.
- M2 Geometric 2D Measurement Software & Interfacing Retrofit Available.
- Promoted units stage travel ranges from 200mm x 100mm to 300 x 170mm

**25%
OFF**

176-872-10 MF-UA2010 - with
64PKA-M2-MF - M2 Software/
Hardware



64PKA-M2-MF
M2 Retrofit Kit for MF/MF-U Microscopes



MeasurLink ENABLED
Data Management Software by Mitutoyo

M2 is a universal 2D coordinate measurement software which has become the preferred software for many optical comparator users due to its intuitive user interface and data collection procedures.

- Software & All-In-One Touch Screen PC Included
- Full Integration and A2LA Calibration conducted

Discounted Microscope Main Units

Order No.	Description	List	SAVINGS	Promo
176-864-10	MF-A3017D 300x170mm BrightField Manual Microscope	\$29,600.00	\$7,400.00	\$22,200.00
176-872-10	MF-UA2010D 200x100mm Infinity Corrected, Bright Field, 2-Axis,	\$30,900.00	\$7,725.00	\$23,175.00
176-878-10	MF-UB2017D 200x170mm Infinity Corrected, Bright Field, 3-Axis, Manual	\$38,400.00	\$9,600.00	\$28,800.00
176-879-10	MF-UB3017D 300x170mm Infinity Corrected, Bright Field, 3-Axis, Manual	\$42,200.00	\$10,550.00	\$31,650.00
176-886-10	MF-UD1010D 100x100mm Infinity Corrected, Bright Field & Dark Field, 3-Axis, Manual	\$33,400.00	\$8,350.00	\$25,050.00
176-887-10	MF-UD2010D 200x100mm Infinity Corrected, Bright Field & Dark Field, 3-Axis, Manual	\$37,200.00	\$9,300.00	\$27,900.00
176-888-10	MF-UD2017D 200x170mm Infinity Corrected, Bright Field & Dark Field, 3-Axis, Manual	\$40,900.00	\$10,225.00	\$30,675.00
176-889-10	MF-UD3017D 300x170mm Infinity Corrected, Bright Field & Dark Field, 3-Axis, Manual	\$44,800.00	\$11,200.00	\$33,600.00

*Illumination Unit Sold Separately

*While Supplies Last

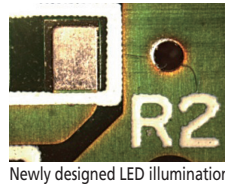


Installation & Calibration Included

TM Toolmakers' Microscopes

- Adjustable illumination intensity.
- Angle measurement is performed easily by turning the angle scale disc to align the cross-hair reticle with the workpiece image.
- Includes standard accessories which create an overall magnification of 30X. Magnifications can be changed from 20X - 200X by using optional objectives and/or eyepieces.
- .000050" Resolution Digimatic micrometer heads included.

MeasurLink ENABLED
Data Management Software by Mitutoyo



Newly designed LED illumination

Model No.	TM-A505B		TM-A1005B
Order No.	176-820-11A		176-821-11A
Eyepiece	Standard accessory: 15X (field number: 13), Options: 10X, 20X		
Objective lens	Standard accessory: 2X, Options: 5X, 10X		
Microscope head	Maximum height of workpiece	4.53" / 115mm	4.21" / 107mm
Illumination unit	Transmitted illumination	Stepless brightness adjustment, White LED light source, with green filter	
	Surface illumination	Oblique single-source type, Stepless brightness adjustment, White LED light source	
Cross-travel stage	Measuring range	2" x 2" / 50x50mm	4" x 2" / 100x50mm (An optional 2"/50mm gage block is required to cover full range. A CERA block is recommended.)
	Usable area of the stage glass	3.8" x 3.8" / 96x96mm	6" x 3.8" / 154x96mm
	Maximum stage glass loading	11 lbs. / 5kg	
Linear measurement method		Micrometer heads included	
List	\$7,050.00		\$9,190.00
Promo	\$6,697.50		\$8,730.50



TM-A505B
176-820A



Order No.	Description
64PMI247	MOTICAM S1, 1.2 MEGAPIXEL-1/3" CMOS, USB
64PMI249	MOTICAM S3, 3.0 MEGAPIXEL-1/2" CMOS, USB
64PMI248	MOTICAM S6, 6.0 MEGAPIXEL-1/1.8" CMOS, USB
64PMI252	MOTI-CAM 4000, 8 MEGAPIXEL, 1/1.8" CMOS, USB/HDMI
63AAA060	.37x C-Mount Eyetube Adapter

Trinocular Stereo Microscope SMZ143-N2LED

- Continuous 1X - 4X magnification.
- Image always in focus throughout zoom range.
- Crisp, erect images with high resolution and excellent stereoscopic effect.
- Stereo-tube can be rotated a full 360° for viewing at any angle.
- Bilateral zoom control knob adds convenience and increases operator efficiency.
- Diopter adjustment for both eyepieces.

Model	MSM-414TL
Order No.	377-993A
Optical tube	Trinocular head
Total magnification	10X - 40X
Eyepiece	Widefield WF10X/20mm
Objective	1X - 4X
Working distance	80mm
Field of view	20mm - 5mm
Dimensions	237x170x335mm
Mass	6.2kg

Order No.	Description	List	Promo
Stereo Microscope Unit			
377-993A	MSM-414TL TRINOCULAR MICROSCOPE	\$1,740.00	\$1,653.00
Observational Camera Accessories			
377-481	C-mount Video Adapter for SMZ143-N2LED	\$67.93	—
64PMI309	MOTICAM 4000X, 1.45 x 1.45μm PIXEL, HDMI / USB MULTIPOINT	\$2,420.00	—

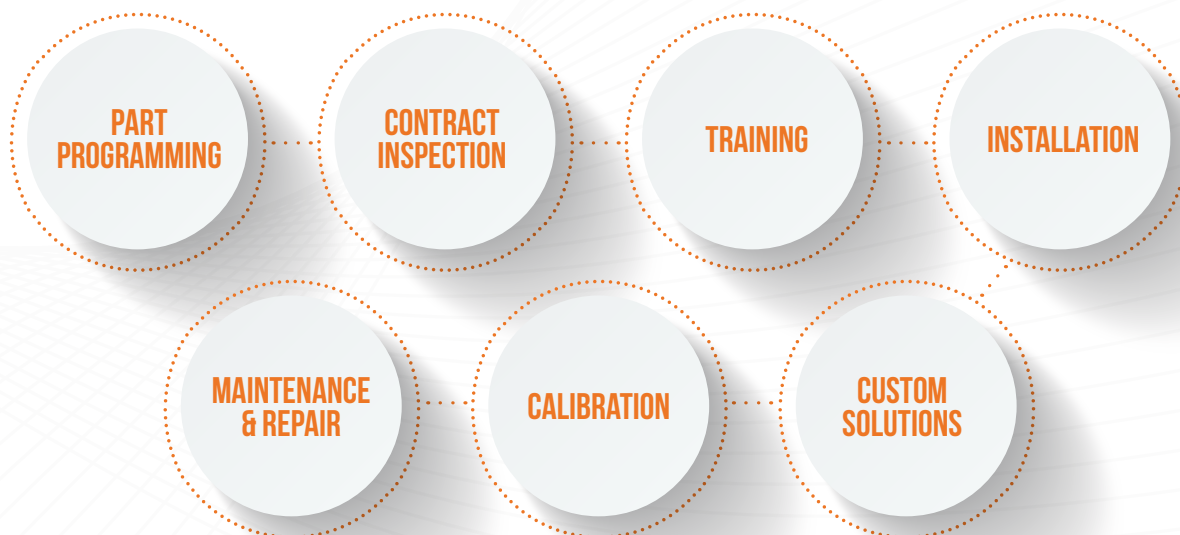
*377-481 and 64PMI252 purchased separately



Camera with software for digital viewing

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Courses Offered By The Mitutoyo Institute of Metrology

Online Courses:

EDU-G415 GD&T Fundamentals:

Introduction to GD&T procedures deal for entry level or those looking to sharpen their skills

EDUB-201 Learning Package:

EDU-K205: Foundations of Dimensional Calibration,
EDU-K210: Calibration of Calipers, &
EDU-K220: Calibration of Outside Micrometers

Certified Credentials:

EDU-T110: Calibration of Micrometers & Calipers
Level 1 Credential - Online Exam
EDU-T220: Calibration of Micrometers & Calipers
Level 2 Credential - Exam in Person Aurora IL



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Services:

Aurora, Illinois: Calibration, Repair, Field Service, Contract Inspection
City of Industry: Calibration, Repair
West Chester, Ohio: Calibration, Contract Inspection, Contract Part Programming

M³ Solution Centers (Showrooms): Locations (8 in total):
Illinois, Washington, Texas, Ohio, Michigan, California, North Carolina, Massachusetts.

Note: At the M³ Solution Center, customers can not only view our products but also utilize the space to address their measurement challenges through demonstrations of our latest measuring instruments and technologies.

Total Number of Employees: Approximately 400

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